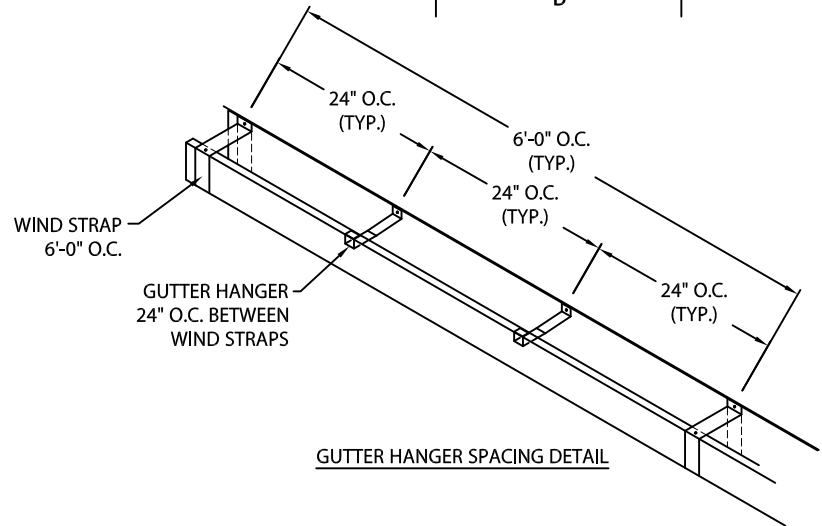
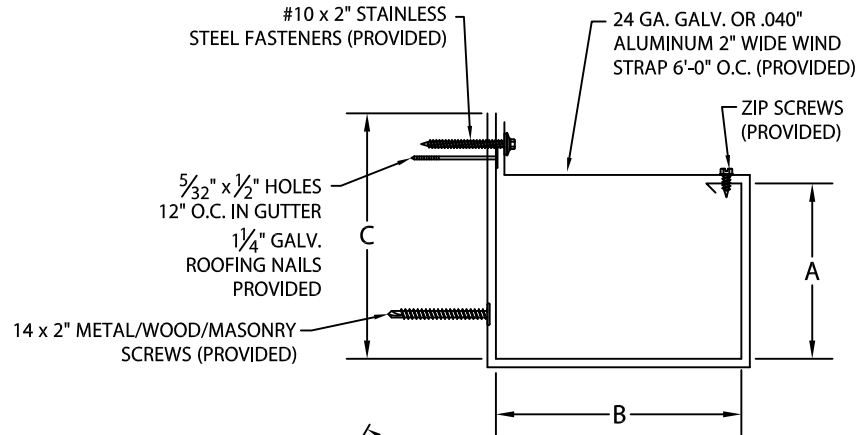
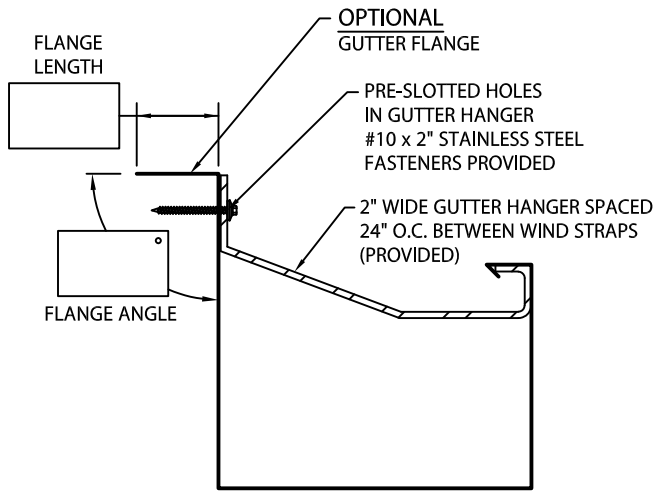


SEAL-TITE GOLD INDUSTRIAL GUTTER

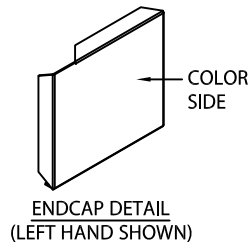
24 GA. / .040" MATERIAL ANSI/SPRI GT-1 TESTED 150 LBS / SQ FT

IGG-B VERSION

.050" / .063" MATERIAL ANSI/SPRI GT-1 TESTED 210 LBS / SQ FT



PRODUCT ID #	C	B	A
<input type="checkbox"/> IGGB-C6	6"	4 1/8"	4 1/2"
<input type="checkbox"/> IGGB-C7	7"	6"	6"
<input type="checkbox"/> IGGB-C8	8"	7"	7"
<input type="checkbox"/> IGGB-C9	9"	8"	8"



NOTES:

- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B" MINUS 9/16".
- 6" WIDE SPLICE PLATES PROVIDED.
- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Approved by: _____

Date: _____

MATERIAL:

___ 24 GA. GALVANIZED STEEL
___ .040" ALUMINUM COLOR: _____
___ .050" ALUMINUM
___ .063" ALUMINUM FINISH: _____
___ OTHER _____

QUANTITIES:

___ LINEAL FEET 12'-0" LENGTHS
___ OUTSIDE MITERS @ 90°
___ INSIDE MITERS @ 90°
___ RIGHT ENDCAPS
___ LEFT ENDCAPS
___ EXPANSION JOINTS STYLE "1"
___ EXPANSION JOINTS STYLE "2"

SPECIFY MITER TYPE:

☐ WELDED
☐ QUICKLOCK

FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

PROJECT:

ARCHITECT:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

Corporate Offices, Manufacturing
1600 Airport Road; Waukesha, WI 53188
Phone: 800-558-2162
Fax: 800-373-9156
www.metalera.com



DATE: 03/21/25

DRN BY: JJC

CKD BY: MM

SHT.# _____ OF _____

DWG# 11012-26049

E