



SOPREMA INDUSTRIAL XL GUTTER BOX

*NOTES

- Not available in 24 ga. galv. steel or .040" aluminum
- Splice plates and pop rivets provided
- Gutter cannot be cantilevered
- Maximum downspout dimension not to exceed bottom width minus 9/16"
- Pre-attached gutter cleat and lower mounting hanger are made out of the same material as the gutter
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/GT-1 test pressures up to 266 psf (Horizontal), 291 psf (Vertical), 175 plf (Downward)

APPROVALS*

ANSI/SPRI/GT-1
Test Pressures listed in notes



PROJECT INFO

Project Name: _____

Architect: _____

Roofing Contractor: _____

Project Type: _____

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: _____

SOPREMA
800-356-3521
www.soprema.us
310 Quadral Dr.
Wadsworth, OH 44281
f: 330-334-6257

SHT# _____ of _____

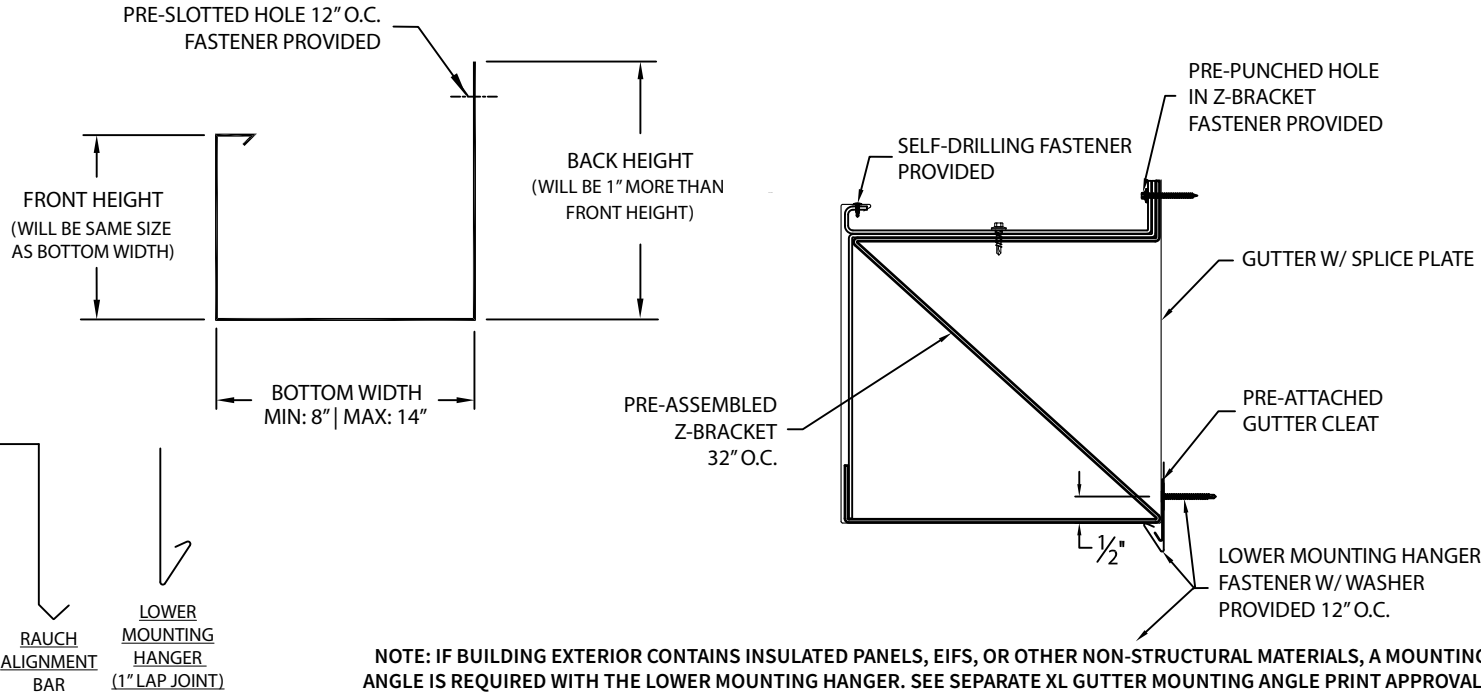
DATE: **08/06/24**

DRN BY: **MLM**

CKD BY: **MM**

DWG #: 33012-41330

REV: **B**



DIMENSIONS

SELECT SIZE	FRONT HEIGHT	BOTTOM WIDTH	BACK HEIGHT
☐	8"	8"	9"
☐	9"	9"	10"
☐	10"	10"	11"
☐	11"	11"	12"
☐	12"	12"	13"
☐	13"	13"	14"
☐	14"	14"	15"

MATERIAL*

- ☐ 22 Ga. Galv. Steel
- ☐ .050" Aluminum
- ☐ .063" Aluminum

Color: _____

Finish: _____

Substrate:

If substrate is not given, wood fasteners will be provided.

- ☐ Wood
- ☐ Masonry
- ☐ Metal

QUANTITIES

_____ Lineal Feet (12'-0" Lengths)

_____ Outside Miter (90°)

_____ Inside Miter (90°)

_____ Right Endcaps

_____ Left Endcaps

Accessory Type*: ☐ Quicklock (Default) ☐ Welded (Surcharge)

_____ Expansion Joints (Style 1)

_____ Expansion Joints (Style 2)