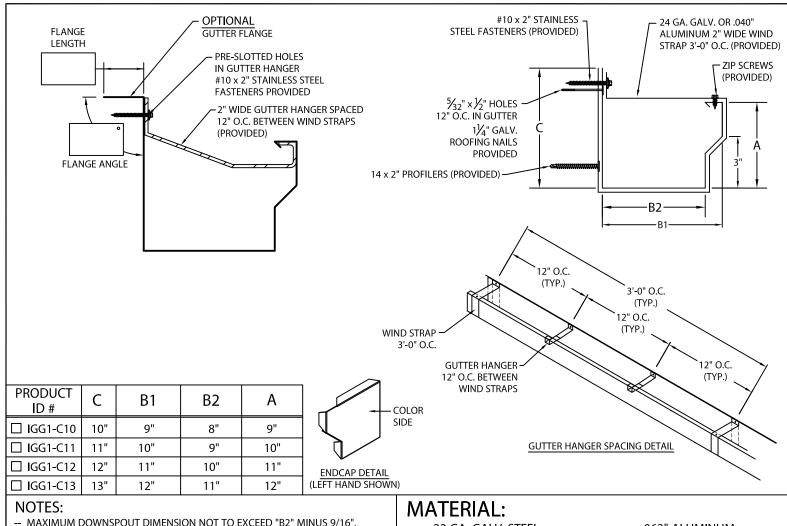
**IGG-1 VERSION** 

### WITH WIND STRAPS



- -- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16".
- -- 6" WIDE SPLICE PLATES PROVIDED.
- -- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- -- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- -- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

## Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Approved by:	

Approved by:	
Date:	

22 GA. GALV. STEEL	063" ALUMINUM
050" ALUMINUM	OTHER

(NOT AVAILABLE IN 24 GA. GALV. STEEL OR .040" ALUMINUM)

(		 ,,
COLOR:	FINISH	

# **QUANTITIES:**

LINEAL FEET 12'-0" LEN	GTH
OUTSIDE MITERS @ 90°	
INSIDE MITERS @ 90°	
RIGHT ENDCAPS	
LEFT ENDCAPS	

**SPECIFY** MITER TYPE:

☐ WELDED ☐ QUICKLOCK

**EXPANSION JOINTS STYLE "1" EXPANSION JOINTS STYLE "2"** 

FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

# **PROJECT:**

ARCHITECT:

**ROOFING CONTRACTOR:** 

REPRESENTATIVE/DISTRIBUTOR:

Corporate Offices, Manufacturing 1600 Airport Road; Waukesha, WI 53188

Phone: 800-558-2162 Fax: 800-373-9156 www.metalera.com

DATE: 10/04/21 SHT.# OF

DRN BY: JJC DWG# 11012-37208 CKD BY: MM