



Installation Guide for
Carlisle Industrial 300 Gutters
(Box, Offset, and Chamfer)

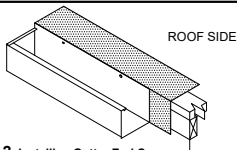
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DOWNSPOUT OUTLET



STEP 1: Installing Downspout Outlets

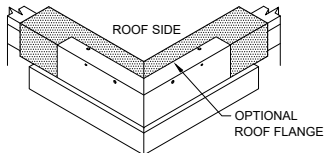
Determine outlet locations and field cut hole in the gutter bottom. Insert outlet into hole, apply a continuous bead of non-curing sealant to flange and fasten with (2) pop rivets in each flange from outside.



ROOF SIDE

STEP 2: Installing Gutter End Caps

Locate the end caps for the appropriate locations. Secure to the roof edge using the nails (provided) in every other pre-punched hole. If optional roof flange is included install with nails in all holes in roof flange.

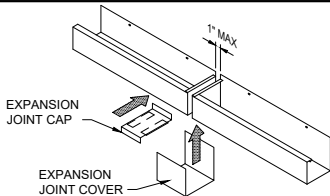


ROOF SIDE

OPTIONAL
ROOF FLANGE

STEP 3: Installing Gutter Miters

Locate the miters for the appropriate locations. Secure to the roof edge using the nails (provided) in every other pre-punched holes. If optional roof flange is included install with nails in all holes in roof flange.

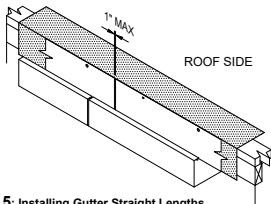


EXPANSION
JOINT CAP

EXPANSION
JOINT COVER

STEP 4: Installing Expansion Joints (If Required)

Install expansion joint in location as specified on roof plan(s). An expansion joint will consist of (2) pre-fabricated end caps, (1) expansion joint cap and (1) expansion joint cover. Gap the end caps at 1" max. Slide the joint cover onto the gutter, then pop rivet the joint cover in the same locations as shown in FIGURE 2. Place the joint cap over the end cap lips and center the joint cap over the gap, secure in place using the nails (provided).



ROOF SIDE

STEP 5: Installing Gutter Straight Lengths

Begin from the end caps/miters working inward to the center. **Allow 1/4" gap between gutter sections for thermal expansion.** Review lengths of all straight pieces prior to cutting to avoid creating relatively short sections of cap adjacent to full length section.

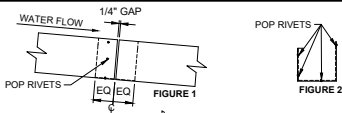
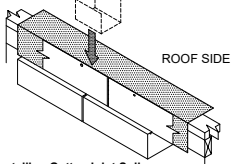


FIGURE 1

FIGURE 2



ROOF SIDE

STEP 6: Installing Gutter Joint Splices

Locate the joint splice for the appropriate gutter. Apply a continuous bead of non-curing sealant to both sides of the joint. Slide the joint splice down into the gutter. Secure the joint splice in place by pop riveting it on the high side of the joint (FIGURE 1) on the 3 surfaces as shown in FIGURE 2. There must be a joint splice at every joint.

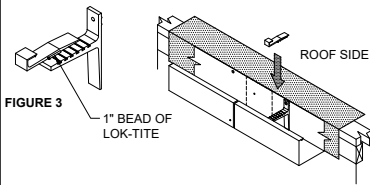


FIGURE 3

1" BEAD OF
LOK-TITE

ROOF SIDE

STEP 7: Installing Gutter Brackets

Install the bracket base first, secure it in place using the screw (provided). Then hook the top part of the bracket on the face lip of the gutter. Slide the top onto the base by 1/4" (MAX), then apply a 1" (MIN) continuous bead of Lok-Tite (provided) as shown in FIGURE 3. Then continue sliding the top onto the base, until they are aligned. The brackets should be installed at the pre-punched hole adjacent to the fasteners previously installed (24" OC max).