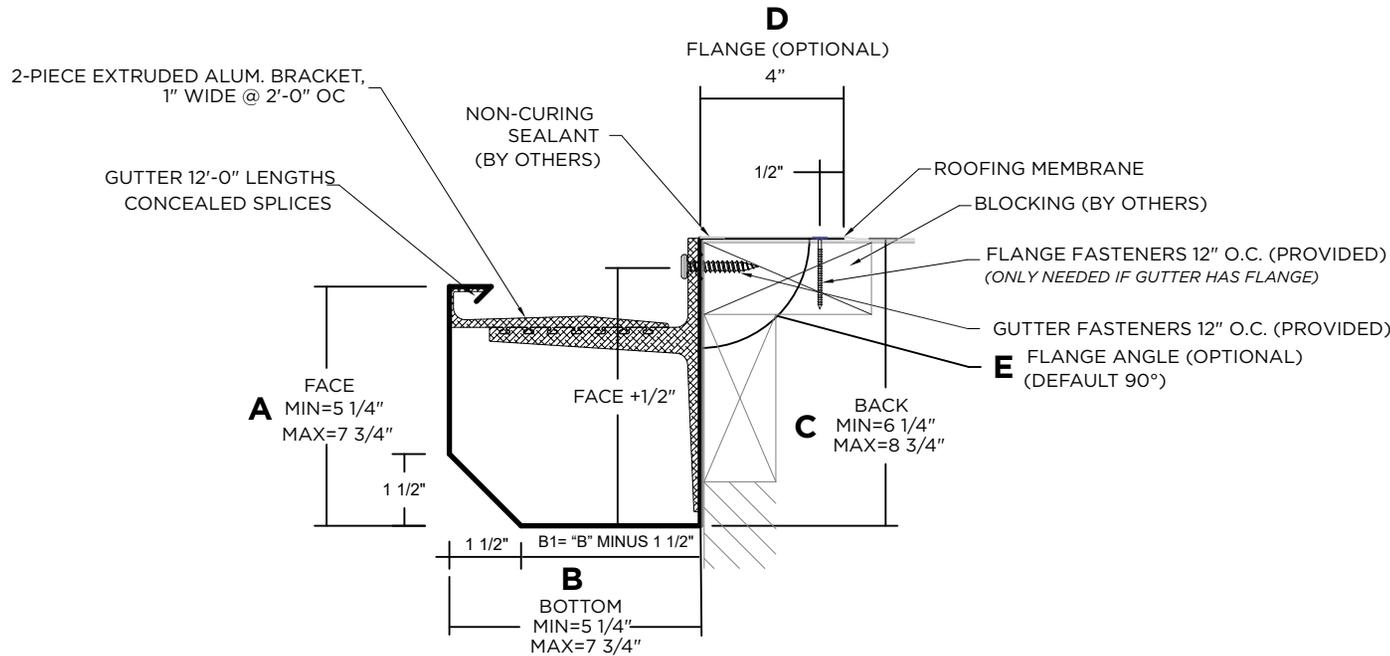




# JM WR GUTTER CHAMFER

## NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 2-1/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)



## APPROVALS

**ANSI/SPRI/GT-1**  
 Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

### Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

SHT #: \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

Date: \_\_\_\_\_

DRN BY : **PL**

CKD BY : **MM**

DWG # : **16012-38975**

REV: **B**

**Johns Manville**  
 EdgeMetal@jm.com  
 JM Switchboard USA: 303-978-2000  
 Technical: 800-922-5922 Option 3  
 Account Specialists: 877-766-3295  
 General Product Information Center: 800-654-3103

## DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE)</b> PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/> <small>NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED WITHOUT A ROOF FLANGE</small>  <b>E (FLANGE ANGLE)</b> <small>NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°</small>
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

## MATERIAL

24 Ga. Galv. Steel      Color: \_\_\_\_\_

22 Ga. Galv. Steel      Finish: \_\_\_\_\_

.040" Aluminum

.050" Aluminum

.063" Aluminum

OTHER: \_\_\_\_\_

Substrate:  Wood  
If substrate is not given, wood fasteners will be provided.  Masonry  
 Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet ( 12'-0" Lengths)      Accessory Type:  Quicklock (Default)  Welded (Surcharge)

\_\_\_\_\_ Outside Miter (90°)

\_\_\_\_\_ Inside Miter (90°)

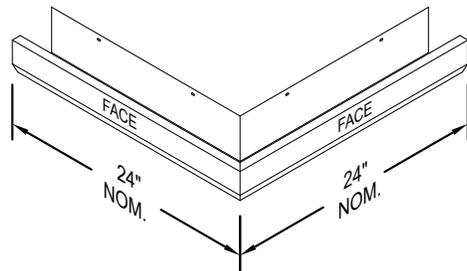
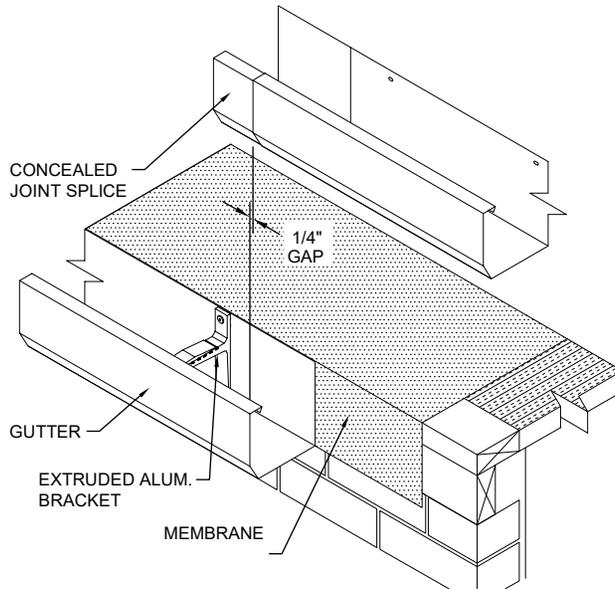
\_\_\_\_\_ Right Endcaps

\_\_\_\_\_ Left Endcaps

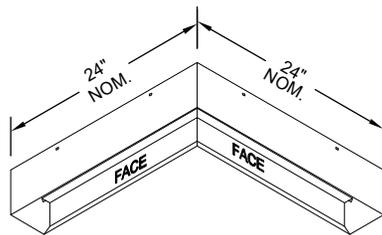
\_\_\_\_\_ Expansion Joints (If Required)

# JM WR GUTTER

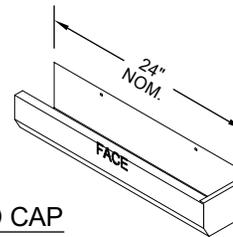
## CHAMFER STANDARD ACCESSORIES



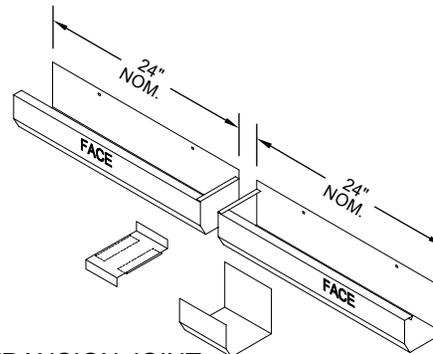
**OUTSIDE MITER**



**INSIDE MITER**



**END CAP**  
LEFT HAND SHOWN



**EXPANSION JOINT**  
(IF REQUIRED)

Standard gutter miter leg lengths are 24" Nominal  
Standard gutter miter angle is 90°  
For special miter requirements, attach sketches or consult manufacturer for assistance.

SHT #: \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

DRN BY : **PL**

CKD BY : **MM**

DWG # : **16012-38975**

REV: **B**

**Johns Manville**  
EdgeMetal@jm.com  
JM Switchboard USA: 303-978-2000  
Technical: 800-922-5922 Option 3  
Account Specialists: 877-766-3295  
General Product Information Center:  
800-654-3103