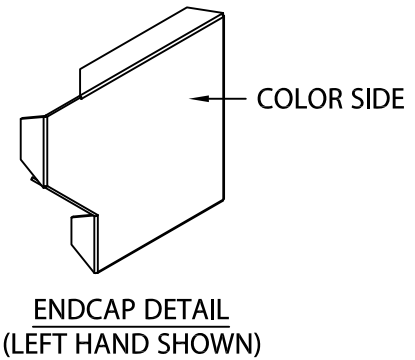
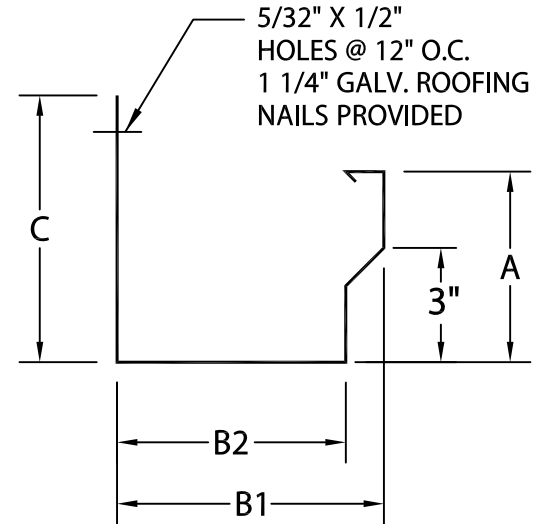
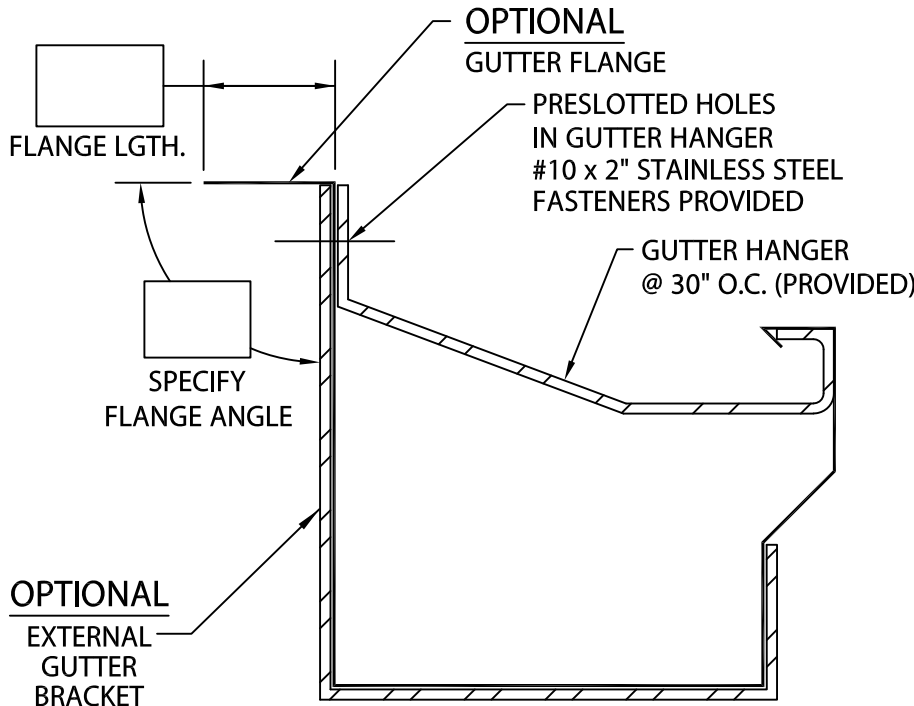


SEAL-TITE INDUSTRIAL GUTTER

IG-1 VERSION



PRODUCT ID #	C	B1	B2	A	HANGER
<input type="checkbox"/> IG1-C6	6"	4 3/4"	3 3/4"	4 1/2"	1 1/4" X .100 Mill
<input type="checkbox"/> IG1-C7	7"	6"	5"	6"	1 1/4" X .100 Mill
<input type="checkbox"/> IG1-C8	8"	7"	6"	7"	2" X .100 Mill
<input type="checkbox"/> IG1-C9	9"	8"	7"	8"	2" X .100 Mill

NOTES:

- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16".
- 2" LAP JOINTS PROVIDED.
- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Approved by: _____

Date: _____

MATERIAL:

- ___ 24 GA. GALVANIZED STEEL
- ___ .040" ALUMINUM COLOR: _____
- ___ .050" ALUMINUM FINISH: _____
- ___ .063" ALUMINUM
- ___ OTHER _____

QUANTITIES:

- ___ LINEAL FEET 12'-0" LENGTHS
- ___ OUTSIDE MITERS @ 90°
- ___ INSIDE MITERS @ 90°
- ___ ENDCAPS: RIGHT _____ LEFT _____
- ___ EXPANSION JOINTS
- ___ STYLE "1" _____ STYLE "2" _____

SPECIFY MITER TYPE:

- ☐ WELDED
- ☐ QUICKLOCK

FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #11012-1506
FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

PROJECT:

ARCHITECT:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

Corporate Offices, Manufacturing
1600 Airport Road; Waukesha, WI 53188
Phone: 800-558-2162
Fax: 800-373-9156
www.metalera.com



DATE: 03/21/25

DRN BY: JJC

CKD BY: MM

SHT.# _____ OF _____

DWG# 11012-1300

K