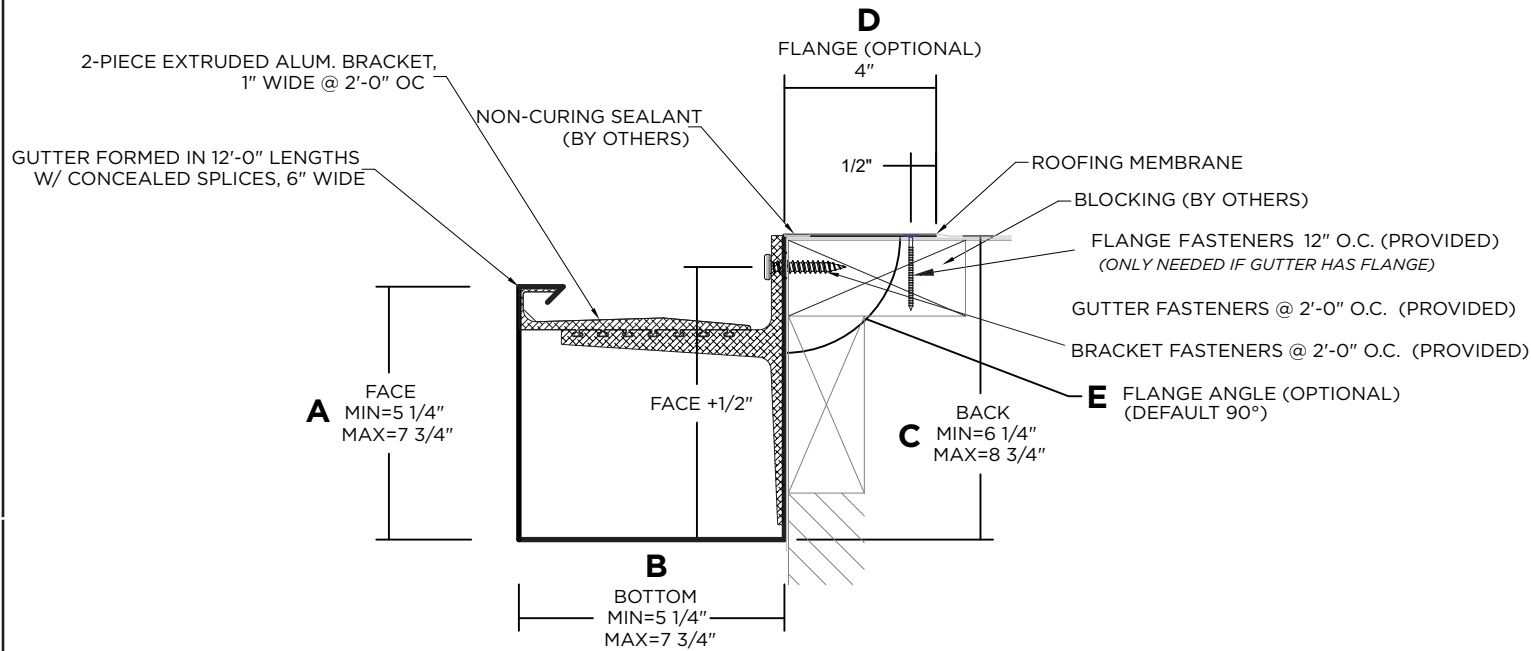




PROFORM WR GUTTER BOX



NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 9/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non- penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

APPROVALS

ANSI/SPRI/GT-1
Test Pressures listed in notes

PROJECT INFO

Project Name: _____

Architect: _____

Roofing Contractor: _____

Project Type: _____

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: _____

Siplast
Phone: 800-922-8800
Email: PGUARD@SIPLAST.COM

SHT #: _____ of _____

DATE: **06/20/25**

DRN BY : **PL**

CKD BY : **MM**

DWG # : **44012-38991**

REV: **B**

DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	D (FLANGE) PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/> <small>NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED WITHOUT A ROOF FLANGE</small>
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	E (FLANGE ANGLE) <small>NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°</small> _____

MATERIAL

- ☐ 24 Ga. Galv. Steel
☐ 22 Ga. Galv. Steel
☐ .040" Aluminum
☐ .050" Aluminum
☐ .063" Aluminum
☐ OTHER: _____

Color: _____

Finish: _____

Substrate:
If substrate is not given, wood fasteners will be provided.

- ☐ Wood
☐ Masonry
☐ Metal

QUANTITIES

_____ Lineal Feet (12'-0" Lengths)

_____ Outside Miter (90°)

_____ Inside Miter (90°)

_____ Right Endcaps

_____ Left Endcaps

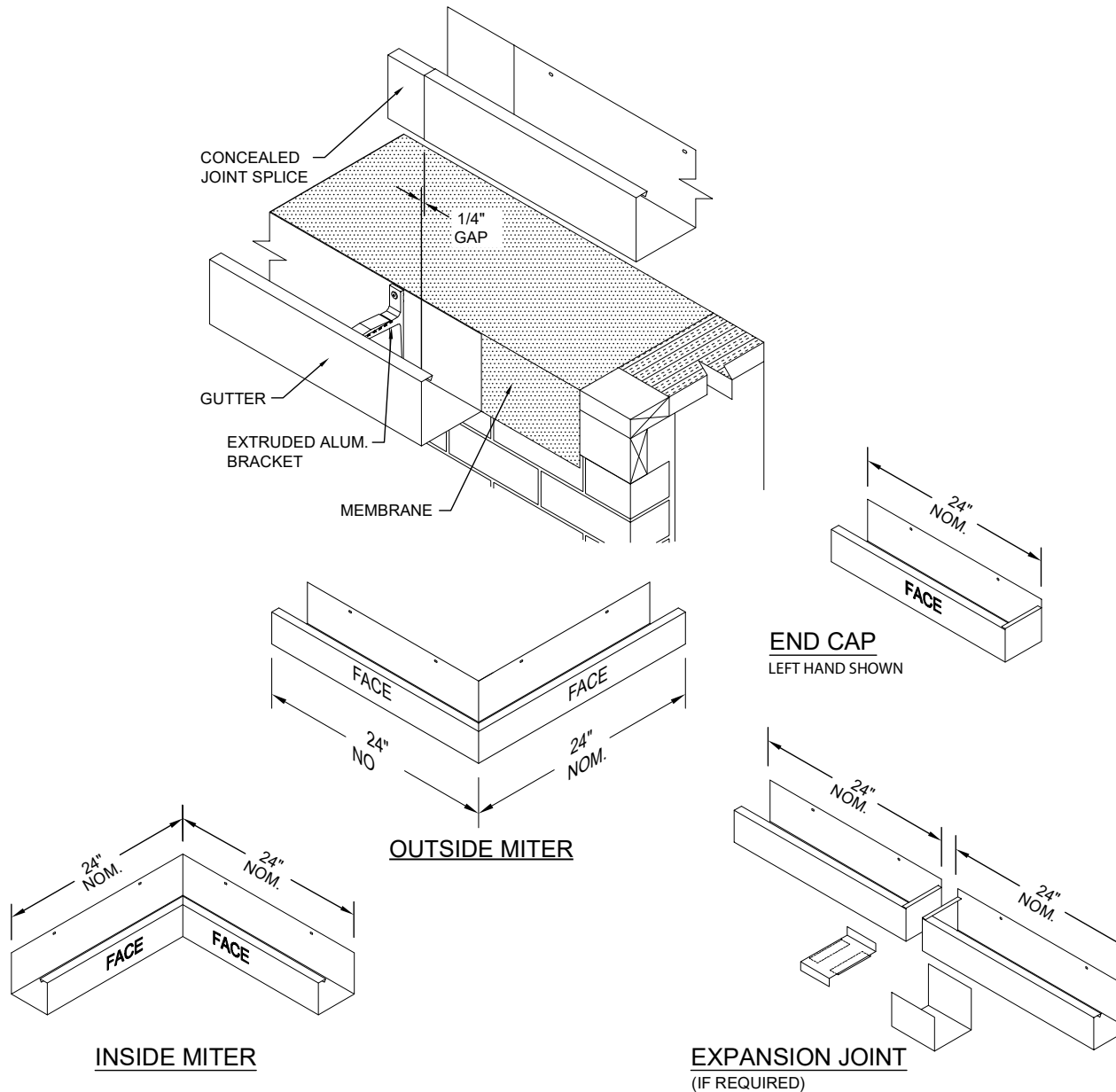
_____ Expansion Joints (If Required)

Accessory Type: ☐ Quicklock (Default) ☐ Welded (Surcharge)



PROFORM WR GUTTER

BOX STANDARD ACCESSORIES



Standard gutter miter leg lengths are 24" Nominal
Standard gutter miter angle is 90°
For special miter requirements, attach sketches or consult manufacturer for assistance.

Siplast
Phone: 800-922-8800
Email: PGUARD@SIPLAST.COM

SHT #: ____ of ____
DATE: **06/20/25**
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DWG # : **44012-38991**
REV: **B**