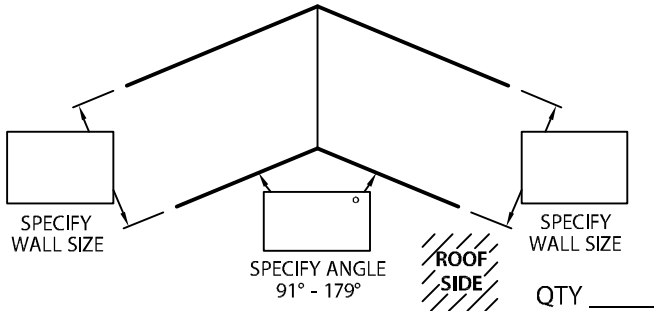


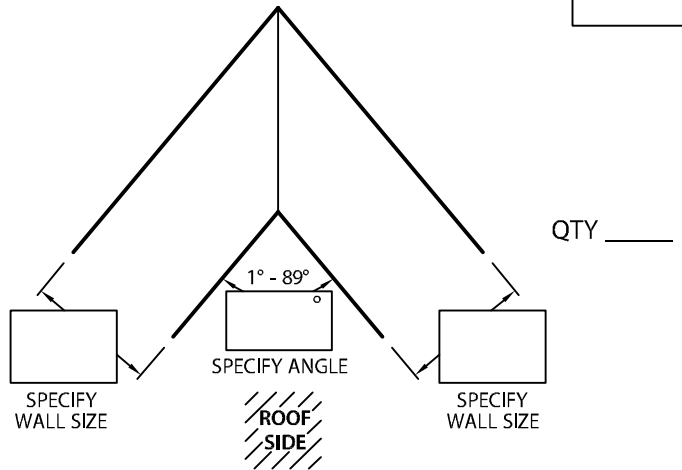
NON 90° COPING MITERS

OUTSIDE MITER - OBTUSE

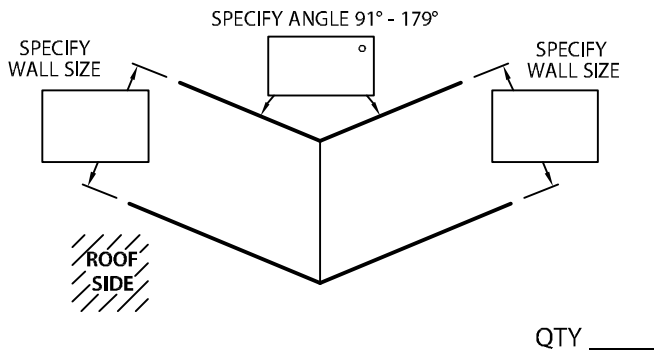


OUTSIDE MITER - ACUTE

INTERNAL USE

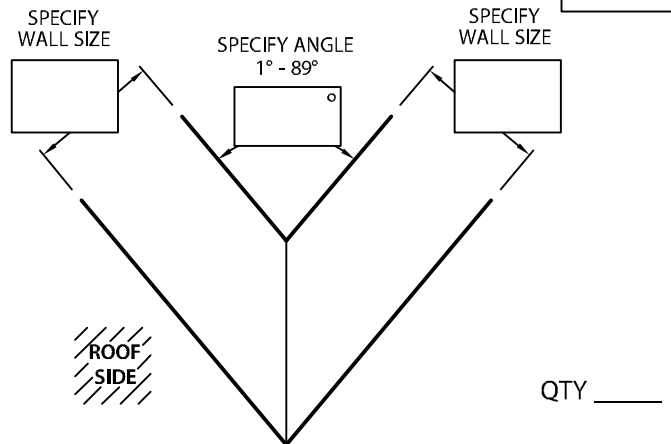


INSIDE MITER - OBTUSE



INSIDE MITER - ACUTE

INTERNAL USE



NOTES:

--- FOR CUSTOM LEG LENGTHS MODIFY DRAWING ABOVE.

- ① WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

MATERIAL:

- ___ 24 GA. GALVANIZED STEEL
 ___ 22 GA. GALVANIZED STEEL
 ___ .040" ALUMINUM
 ___ .050" ALUMINUM
 ___ .063" ALUMINUM
 ___ OTHER _____

SPECIFY ACCESSORY TYPE:

- WELDED ①
 QUICKLOCK

COLOR: _____

FINISH: _____

AUTHORIZED SIGNATURE: _____

APPROVED BY: _____

DATE: _____

PROJECT: _____

ARCHITECT: _____

ROOFING CONTRACTOR: _____

REPRESENTATIVE/DISTRIBUTOR: _____

Customer Service
 866-458-3537
 (Metal-Era)



DATE: 10/14/16

DRN BY: JJC

CKD BY: SAK

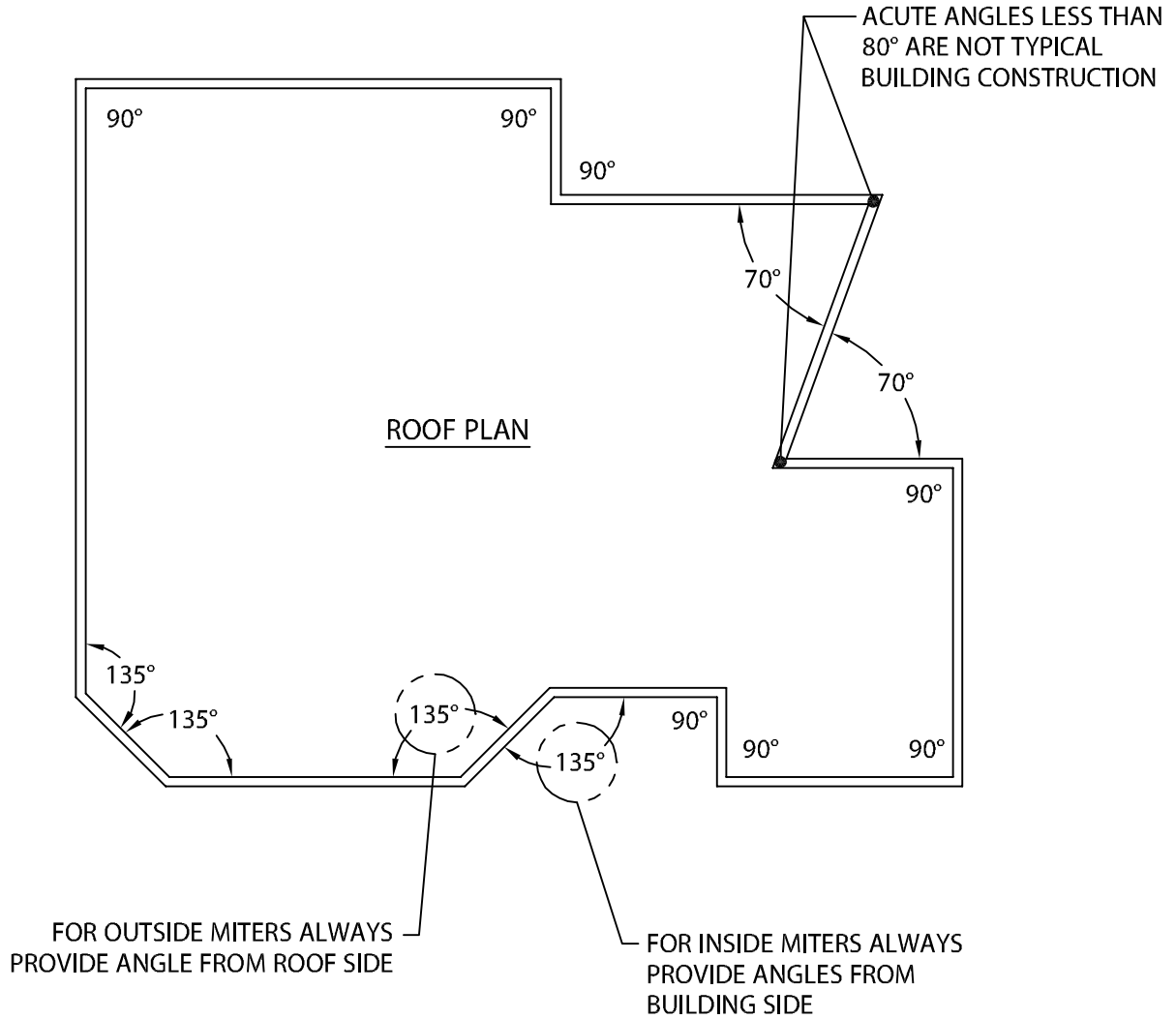
SHT.# 1 OF 2

DWG# 15011-1677

D

NON 90° COPING MITERS

RIGHT ANGLES ARE 90°
 ACUTE ANGLES RANGE FROM 1° - 89°
 OBTUSE ANGLES RANGE FROM 91° - 179°



	CUSTOMER SERVICE	DATE: 10/14/16	SHT.# <u>2</u> OF <u>2</u>
	866-458-3537 (METAL-ERA)	DRN BY: JJC	DWG# 15011-1677
		CKD BY: SAK	