

# SEAL-TITE WR GUTTER WELDED RADIUS

NON-CURING SEALANT (BY OTHERS)

FACE +1/2"

В

BOTTOM

MAX=7 3/4

2-PIECE EXTRUDED ALUM, BRACKET,

GUTTER FORMED IN 4'-0" I ENGTHS

W/ CONCEALED SPLICES, 6" WIDE-

1" WIDE @ 2'-0" OC

FACE

A MIN=5 1/4" MAX=7 3/4"

**BOX** 

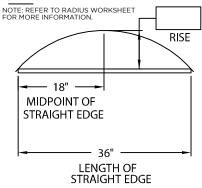
#### **PROVIDING A RADIUS**

THE RADIUS MAY BE PROVIDED IN ONE OF TWO METHODS:

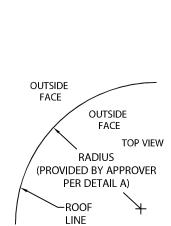


#### 2) FIELD CONDITION MEASUREMENTS

THE ACTUAL KNOWN RADIUS IS



NOTE: CHECK MEASUREMENTS ALONG ENTIRE RADIUS **DETAIL A** 



### **IMPORTANT!**

MUST INDICATE THE PROPER RADIUS CONDITION BY CIRCLING APPROPRIATE OUTSIDE FACE.

FLANGE (OPTIONAL)

MAX. 8" (MAX. TESTED: 4")

1/2" -

## **DIMENSIONS**

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)		
	5 1/4"	5 1/4"	6 1/4"	D (FLANGE SIZE) (MAX 8"/MAX TESTED 4") NOTE: IF SIZE IS NOT PROVIDED, GUTTER WILL		
	5 3/4"	5 3/4"	6 3/4"			
	6 1/4"	6 1/4"	7 1/4"	NOT INCLUDE A ROOF FLANGE		
	6 3/4"	6 3/4"	7 3/4"	E (FLANGE ANGLE)		
	7 1/4"	7 1/4"	8 1/4"	NOTE: IF ANGLE IS NOT PROVIDED, FLANGE		
	7 3/4"	7 3/4"	8 3/4"	WILL BE 90°		

#### **MATERIAL**

.080" Aluminum

Color: \_\_\_\_\_ Finish:

#### Substrate:

If substrate is not given, wood fasteners will be provided.

#### ☐ Wood ☐ Masonry

ROOFING MEMBRANE

BACK MIN=6 1/4" C MAX=8 3/4" C

-BLOCKING (BY OTHERS)

NAILS @ 12" O.C. (PROVIDED)

FLANGE ANGLE (OPTIONAL)

(DEFAULT 90°)

☐ Metal

# **QUANTITIES**

Lineal Feet (4'-0" Lengths)

#### NOTES

- Bottom sizes are provided in 1/2" increments
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Concealed splice plates provided
- Pop rivets provided
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

#### **APPROVALS**





ANSI/SPRI/GT-1

Test Pressures listed in notes

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PК			

PROJECT INFO					
Project Name:					
Architect:					
Roofing Contractor:					
Project Type:					
By selecting this box you have verified and confirmed that dimensions, sizes, and quantitie are correct. All					
products will be installed in strict accordance with	SHT# of				
printed instructions.	DATE: 02/27/ 23				

Metal-Era LLC

Date:

1600 Airport Rd. Waukesha, WI 53188 Phone: 800-558-2162 www.metalera.com

JJC DRN BY: MM CKD BY:

DWG #: 11012-40347