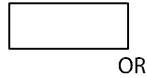


# SEAL-TITE WR GUTTER WELDED RADIUS BOX

## PROVIDING A RADIUS

THE RADIUS MAY BE PROVIDED IN ONE OF TWO METHODS:

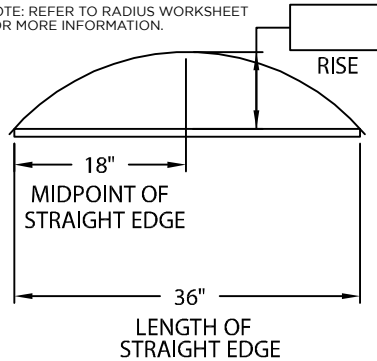
1) THE ACTUAL KNOWN RADIUS IS



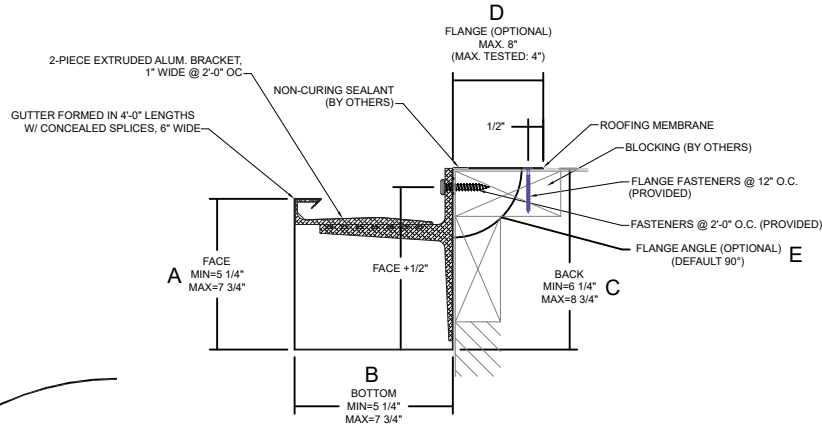
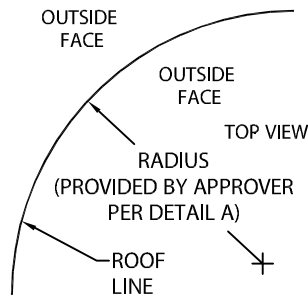
OR

2) FIELD CONDITION MEASUREMENTS

NOTE: REFER TO RADIUS WORKSHEET  
FOR MORE INFORMATION.



NOTE: CHECK MEASUREMENTS ALONG ENTIRE RADIUS  
**DETAIL A**



## IMPORTANT!

MUST INDICATE THE PROPER RADIUS CONDITION BY  
CIRCLING APPROPRIATE OUTSIDE FACE.

## DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE SIZE)</b> (MAX 8"/MAX TESTED 4") NOTE: IF SIZE IS NOT PROVIDED, GUTTER WILL NOT INCLUDE A ROOF FLANGE
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	<b>E (FLANGE ANGLE)</b> NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

## MATERIAL

.080" Aluminum

Color: \_\_\_\_\_

Finish: \_\_\_\_\_

Substrate:

If substrate is not  
given, wood fasteners  
will be provided.

- ☐ Wood  
☐ Masonry  
☐ Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet ( 4'-0" Lengths)

\_\_\_\_\_ Right Endcap Insert

\_\_\_\_\_ Left Endcap Insert

## NOTES

- Bottom sizes are provided in 1/2" increments
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Concealed splice plates provided
- Pop rivets provided
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

## APPROVALS



**ANSI/SPRI/GT-1**  
Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

**Project Type:** \_\_\_\_\_

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

**Metal-Era LLC**

1600 Airport Rd.  
Waukesha, WI 53188  
Phone: 800-558-2162  
www.metalera.com

SHT# \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/26/24**

DRN BY: **PL / JJC**

CKD BY: **MM**

DWG #: 11012-40347

REV: **B**