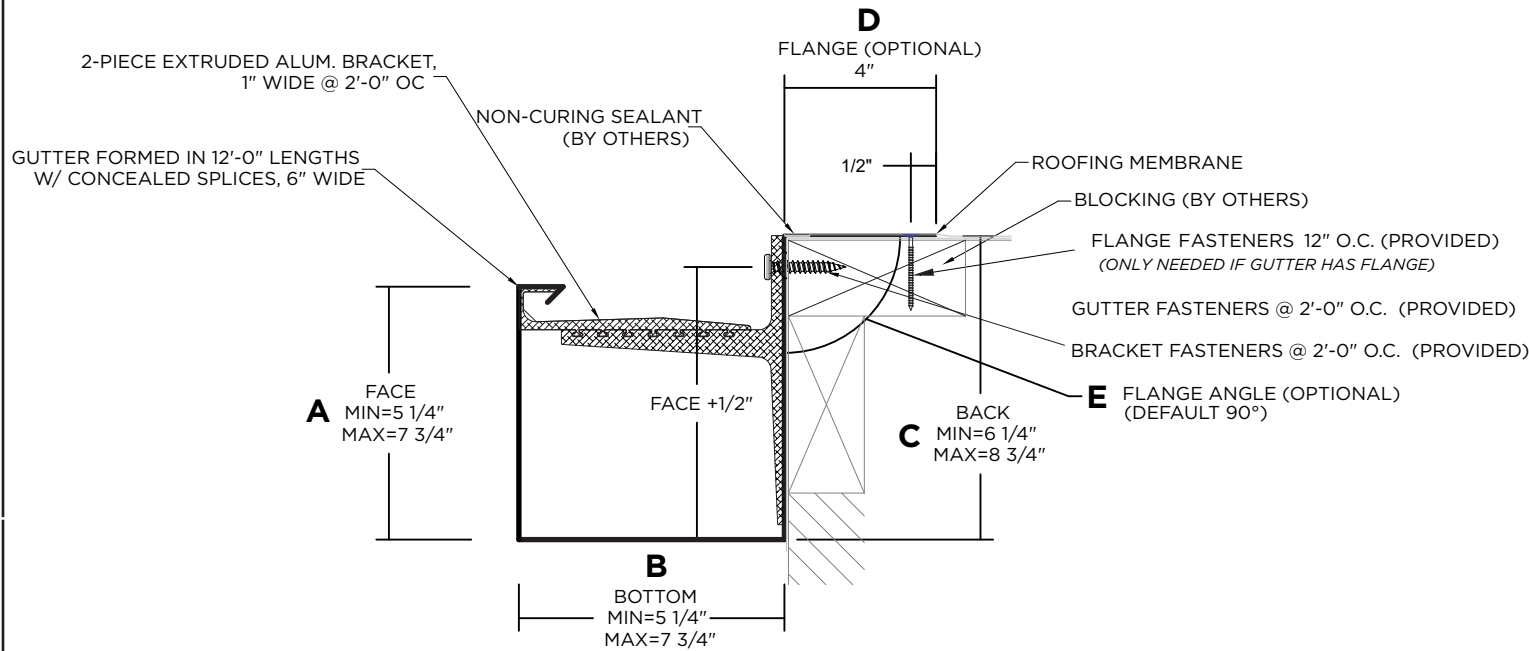


# JM WR GUTTER BOX



## NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 9/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

## APPROVALS

**ANSI/SPRI/GT-1**  
Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

**Project Type:** \_\_\_\_\_

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

**Johns Manville**  
EdgeMetal@jm.com  
JM Switchboard USA: 303-978-2000  
Technical: 800-922-5922 Option 3  
Account Specialists: 877-766-3295  
General Product Information Center:  
800-654-3103

SHT #: \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

DRN BY : **PL**

CKD BY : **MM**

DWG # : **16012-38973**

REV: **B**

## DIMENSIONS

| SELECT SIZE              | A (FACE) | B (BOTTOM) | C (BACK) | FLANGE (OPTIONAL)                                                                         |
|--------------------------|----------|------------|----------|-------------------------------------------------------------------------------------------|
| <input type="checkbox"/> | 5 1/4"   | 5 1/4"     | 6 1/4"   | <b>D (FLANGE)</b> PLEASE SELECT ONE:                                                      |
| <input type="checkbox"/> | 5 3/4"   | 5 3/4"     | 6 3/4"   | WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/>              |
| <input type="checkbox"/> | 6 1/4"   | 6 1/4"     | 7 1/4"   | NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED <b>WITHOUT</b> A ROOF FLANGE |
| <input type="checkbox"/> | 6 3/4"   | 6 3/4"     | 7 3/4"   |                                                                                           |
| <input type="checkbox"/> | 7 1/4"   | 7 1/4"     | 8 1/4"   | <b>E (FLANGE ANGLE)</b>                                                                   |
| <input type="checkbox"/> | 7 3/4"   | 7 3/4"     | 8 3/4"   | NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°                                        |

## MATERIAL

- ☐ 24 Ga. Galv. Steel
- ☐ 22 Ga. Galv. Steel
- ☐ .040" Aluminum
- ☐ .050" Aluminum
- ☐ .063" Aluminum
- ☐ OTHER: \_\_\_\_\_

Color: \_\_\_\_\_

Finish: \_\_\_\_\_

Substrate:

If substrate is not given, wood fasteners will be provided.

- ☐ Wood
- ☐ Masonry
- ☐ Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet ( 12'-0" Lengths)

\_\_\_\_\_ Outside Miter (90°)

\_\_\_\_\_ Inside Miter (90°)

\_\_\_\_\_ Right Endcaps

\_\_\_\_\_ Left Endcaps

\_\_\_\_\_ Expansion Joints (If Required)

Accessory Type: ☐ Quicklock (Default) ☐ Welded (Surcharge)

