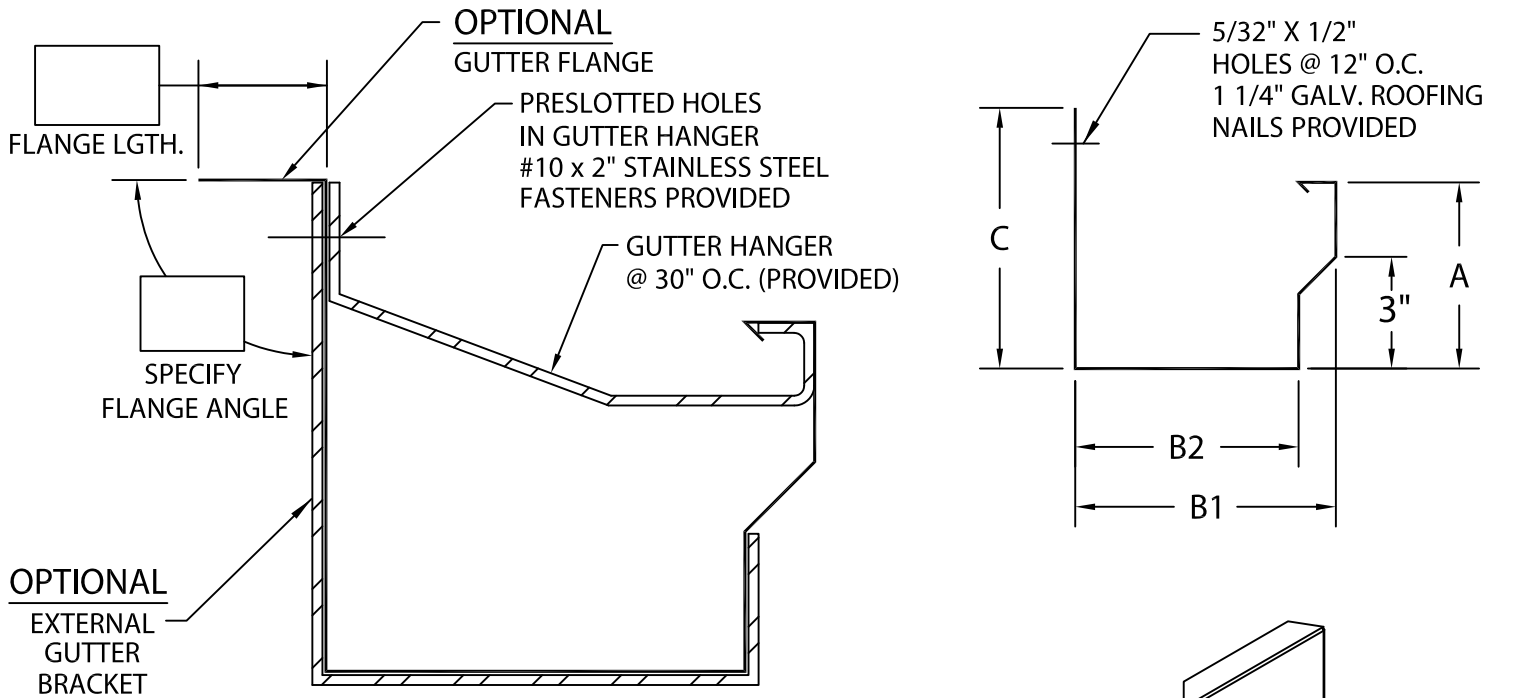




GENFLEX INDUSTRIAL GUTTER

IG-1 VERSION



PRODUCT ID #	C	B1	B2	A	HANGER
☐ IG1-C6	6"	4 3/4"	3 3/4"	4 1/2"	1 1/4" X .100 Mill
☐ IG1-C7	7"	6"	5"	6"	1 1/4" X .100 Mill
☐ IG1-C8	8"	7"	6"	7"	2" X .100 Mill
☐ IG1-C9	9"	8"	7"	8"	2" X .100 Mill

NOTES:

- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16".
- 2" LAP JOINTS PROVIDED.
- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes, and quantities. All products to be installed in strict accordance with GenFlex's printed instructions.

Approved by: _____

Date: _____

MATERIAL:

___ 24 GA. GALVANIZED STEEL
___ .040" ALUMINIUM
___ .050" ALUMINIUM
___ .063" ALUMINIUM
___ OTHER _____

COLOR: _____

FINISH: _____

QUANTITIES:

___ LINEAL FEET 12'-0" LENGTHS
___ OUTSIDE MITERS @ 90°
___ INSIDE MITERS @ 90°
___ ENDCAPS: RIGHT _____ LEFT _____
___ EXPANSION JOINTS
STYLE "1" _____ STYLE "2" _____

SPECIFY
MITER TYPE:
☐ WELDED
☐ QUICKLOCK

FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #22012-3983
FOR NON-90 MITERS SEE PRINT APPROVAL #22012-23570

PROJECT:

ARCHITECT:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

Customer Service

Phone: 800-588-2162

Fax: 800-373-9156

www.metalera.com/genflex



DATE: 02/23/21

DRN BY: JJC

CKD BY: MM

SHT.# _____ OF _____

DWG# 22012-3974

K