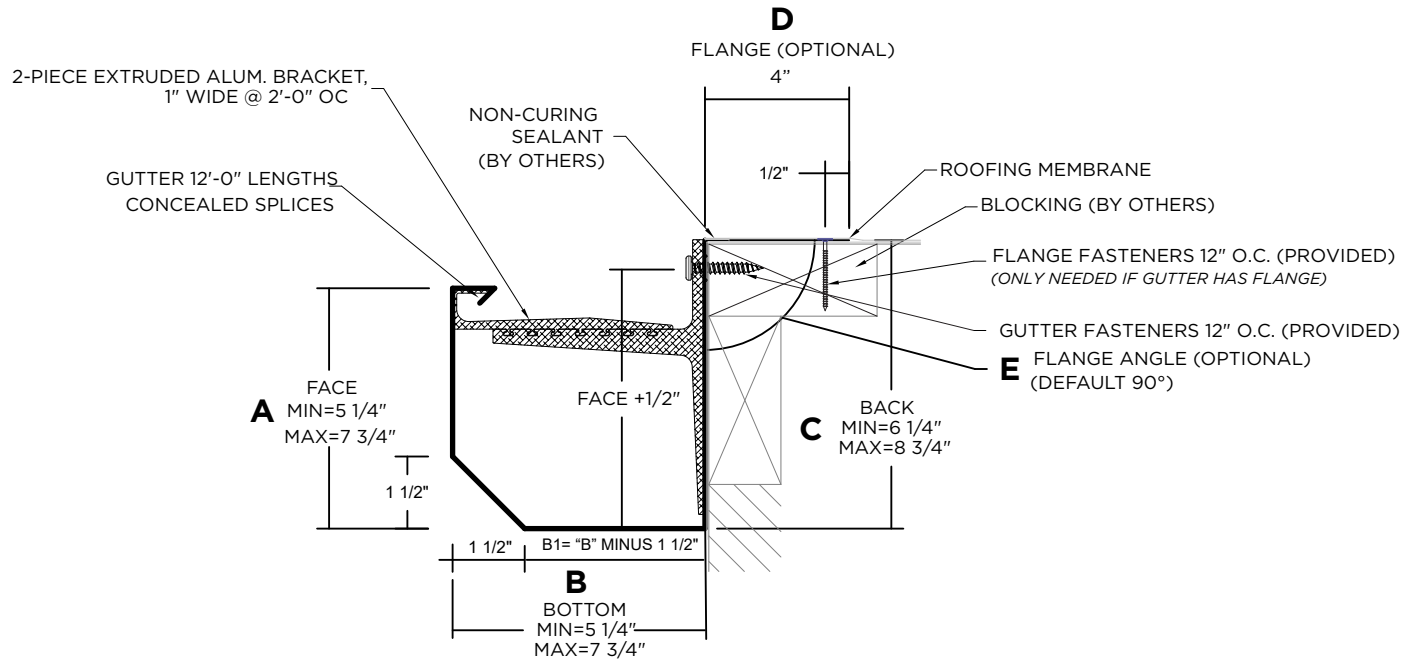




DERBIGUM®

# DERBIGUM WR GUTTER CHAMFER



## NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 2-1/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

## APPROVALS

**ANSI/SPRI/GT-1**  
Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

**Project Type:** \_\_\_\_\_

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

**DERBIGUM**  
Customer Service  
1-800-727-9872

SHT #: \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

DRN BY : **PL**

CKD BY : **MM**

DWG # : **20012-38982**

REV: **B**

## DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE)</b> PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/> NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED <b>WITHOUT</b> A ROOF FLANGE <b>E (FLANGE ANGLE)</b> NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90° _____
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

## MATERIAL

- ☐ 24 Ga. Galv. Steel  
☐ 22 Ga. Galv. Steel  
☐ .040" Aluminum  
☐ .050" Aluminum  
☐ .063" Aluminum  
☐ OTHER: \_\_\_\_\_

Color: \_\_\_\_\_

Finish: \_\_\_\_\_

Substrate:  
If substrate is not given, wood fasteners will be provided.

- ☐ Wood  
☐ Masonry  
☐ Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet ( 12'-0" Lengths)

\_\_\_\_\_ Outside Miter (90°)

\_\_\_\_\_ Inside Miter (90°)

\_\_\_\_\_ Right Endcaps

\_\_\_\_\_ Left Endcaps

\_\_\_\_\_ Expansion Joints (If Required)

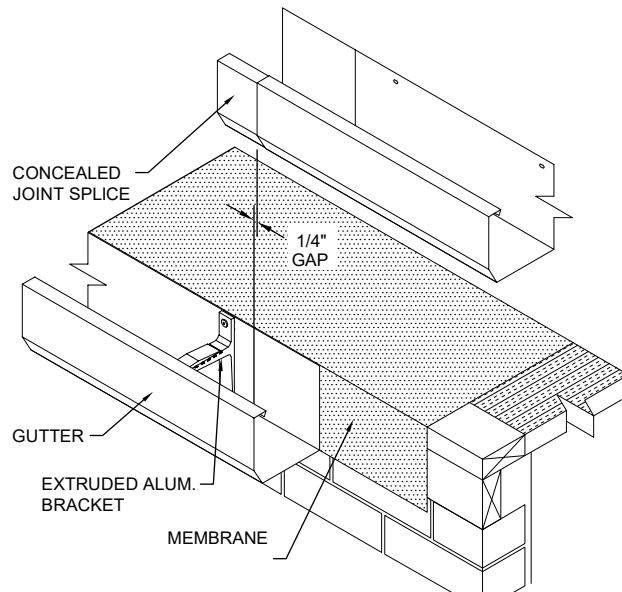
Accessory Type: ☐ Quicklock (Default) ☐ Welded (Surcharge)



**DERBIGUM®**

# DERBIGUM WR GUTTER

## CHAMFER STANDARD ACCESSORIES



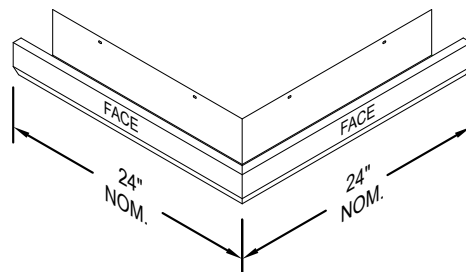
CONCEALED  
JOINT SPLICE

1/4"  
GAP

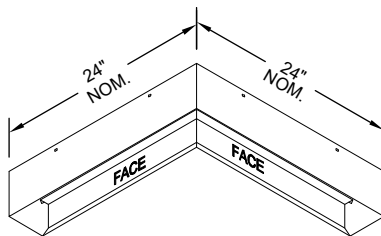
GUTTER

EXTRUDED ALUM.  
BRACKET

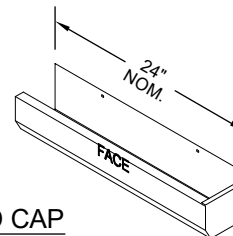
MEMBRANE



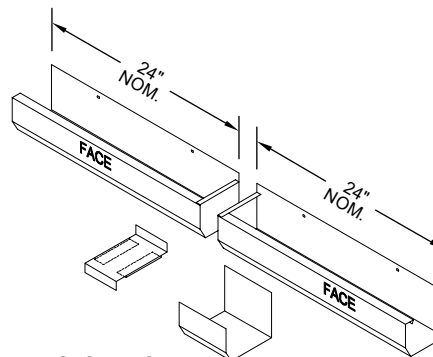
OUTSIDE MITER



INSIDE MITER



END CAP  
LEFT HAND SHOWN



EXPANSION JOINT  
(IF REQUIRED)

Standard gutter miter leg lengths are 24" Nominal  
Standard gutter miter angle is 90°  
For special miter requirements, attach sketches or consult manufacturer for assistance.

**DERBIGUM**  
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SHT #:	_____ of _____
DATE:	<b>06/20/25</b>
DRN BY :	<b>PL</b>
CKD BY :	<b>MM</b>
DWG # :	<b>20012-38982</b>
REV:	<b>B</b>