GUTTER EXPANSION JOINT STYLE "2" INSTALLATION AND OVERVIEW CUT A 12'-0" SECTION OF THE GUTTER INTO (2) 6'-0" PIECES. (THE EXPANSION JOINT IS DESIGNED TO FIT BETWEEN THE (2) 6'-0" SECTIONS). SLIDE GUTTER SECTION OVER THE EXPANSION PLATE UNTIL LEAD EDGE OF GUTTER MEETS NEOPRENE INSERT APPLY A HEAVY BEAD OF NON-CURING SEALANT TO THE INSIDE OF THE GUTTER SECTION. **NEOPRENE (0.15 THK.) CENTER** SECTION FACTORY BONDED TO .048" ALUMINUM 6'-0" GUTTER SECTION 12" **EXPANSION PLATE INSERT** EXPANSION **INSERT** SLIDE COVER PLATE OVER THE EXPANSION PLATE AND GUTTER SECTION PAST THE JOINT AND INSTALL SECOND GUTTER SECTION RIVET INSERT TO GUTTER **COVER PLATE** 12" COVER **PLATE** APPLY A HEAVY BEAD OF NON-CURING SEALANT TO THE INSIDE OF THE GUTTER SECTION. JOIN. SLIDE SECOND GUTTER SECTION OVER THE EXPANSION PLATE UNTIL THE LEAD EDGE OF GUTTER MEETS NEOPRENE INSERT AND RIVET. AFTER GUTTERS ARE IN PLACE SLIDE THE COVER PLATE UNTIL CENTERED OVER JOINT 6'-0" GUTTER SECTION COMPLETION NOTE THE COVER PLATE MAY BE POP RIVETED TO THE EXPANSION PLATE AND GUTTER. BUT ONLY ON ONE SIDE TO PERMIT EXPANSION. DATE: 09/16/04 SHT.# OF Johns Manville USA: 800-223-8317 DRN BY: JWH Canada: 800-445-1500 DWG# 16112-3990 **CKD BY: SAK**