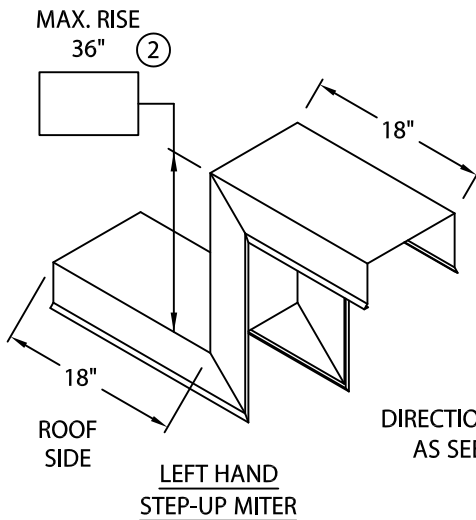
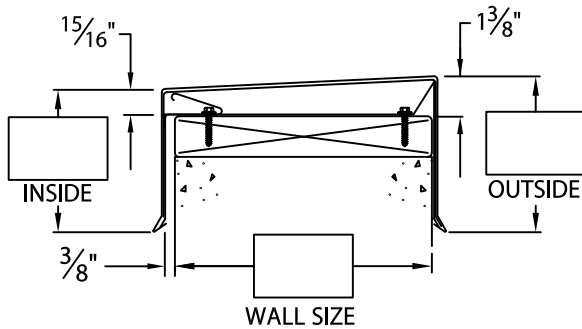
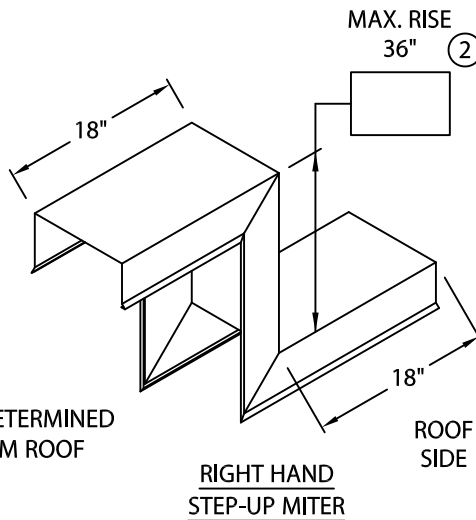


STEP-UP COPING MITERS

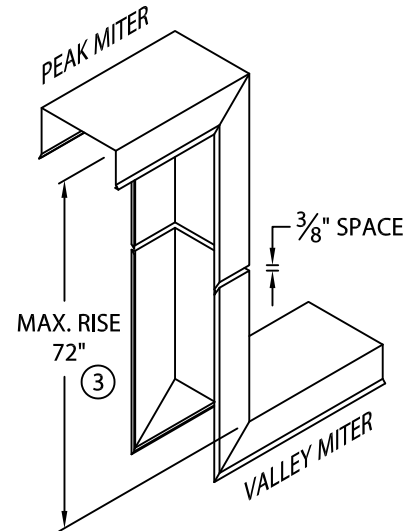


DIRECTION IS DETERMINED
AS SEEN FROM ROOF



FOR CUSTOM LEG LENGTHS
MODIFY DRAWINGS ABOVE

PEAK AND VALLEY MITERS
(SEE NOTES 2 & 3)



NOTES:

- ① WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".
- ② IF MAXIMUM RISE DIMENSION IS EXCEEDED, ACCESSORY WILL BE MANUFACTURED AS ONE 90° PEAK MITER AND ONE 90° VALLEY MITER.
- ③ IF RISE EXCEEDS 72", A STRAIGHT LENGTH WILL BE REQUIRED AND THE PEAK AND VALLEY MITERS REVERT BACK TO STANDARD 18" LENGTHS.

AUTHORIZED SIGNATURE:

APPROVED BY: _____

DATE: _____

MATERIAL:

☐ 24 GA. GALVANIZED STEEL
☐ 22 GA. GALVANIZED STEEL
☐ .040" ALUMINUM
☐ .050" ALUMINUM
☐ .063" ALUMINUM
☐ OTHER _____

COLOR: _____

FINISH: _____

QUANTITIES:

_____ RIGHT HAND STEP-UP MITER

_____ LEFT HAND STEP-UP MITER

SPECIFY
ACCESSORY TYPE:

☐ WELDED ①

☐ QUICKLOCK

PROJECT: _____

ARCHITECT: _____

ROOFING CONTRACTOR: _____

REPRESENTATIVE/DISTRIBUTOR: _____

Customer Service
866-458-3537
(Metal-Era)



DATE: 9/27/21

DRN BY: MLM

CKD BY: MM

SHT.# _____ OF _____

DWG# 15011-12316

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