				LG GUTTER						
									IG-2 VERSION	
	FLAN EXTERN	PECIFY GE ANGLE		IN GU #10 x	ANGE OTTEI TTER I 2" ST ENERS	D HOLES HANGER AINLESS STEEL PROVIDED ITTER HANGER 15" O.C. (PROVIDE	ED)	B2		
WIT AN	H STAN D SLOT JANTITY	ED 15" O.C. DARD SIZE LOCATION ′ IS 10 PCS. DF GUTTER				OVER 200 R	EQUIR	BRACKET QUANTITIES E AN EXTENDED LEAD T COATING PROCESS		
PRODUCT ID #	C	B1	B2	А		HANGER	{	COLOR SIDE		
🗌 IG2-C10	10"	9"	7 9/16"	9"		2" x .100 N	Mill			
🗌 IG2-C11	11"	10"	8 9/16"	10"		2" x .100 Mill			ENDCAP DETAIL	
□ IG2-C12	12"	11"	9 9/16"	11"		2" x .100 Mill		(L	EFT HAND SHOWN)	
□ IG2-C13	13"	12"	10 9/16"	12"		2" x .100 M				
 NOTES: MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16". 2" LAP JOINTS PROVIDED. 1/8" STAINLESS STEEL POP RIVETS PROVIDED. UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT. WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050". Fabrication will proceed only after receipt of 						MATERIAL: 22 GA. GALV. STEEL 063" ALUMINUM 050" ALUMINUM OTHER (NOT AVAILABLE IN 24 GA. GALV. STEEL OR .040" ALUMINUM) COLOR: FINISH: QUANTITIES:				
signed print approval. Print Approval: Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions. Approved by: Date:						LINEAL FEET 12'-0" LENGTHS MITER TYPE: OUTSIDE MITERS @ 90° □ WELDED INSIDE MITERS @ 90° □ QUICKLOCK ENDCAPS: RIGHTLEFT STYLE "1"STYLE "2" FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010				
PROJECT:							Corporate Offices, Manufacturing 1600 Airport Road; Waukesha, WI 53188 Phone: 800-558-2162			
ARCHITECT:										
ROOFING C							Fax: 800-373-9156 www.metalera.com			
		ETAL	-ER/ ge Solutior			DATE: 10/04 DRN BY: JJC CKD BY: MI	4/21 C	SHT.#OF DWG# 11012-37205 A		

EXTERNAL GUTTER BRACKET **IG-2 VERSION**

CKD BY: MM

¹³/_{16"} STD. ÔR 1/3" (2) ¹⁄_{4"} Ø HOLES **FABRICATED TO FIT** FOR FASTENERS **GUTTER LEG** OR **ISOMETRIC VIEW** 2" 2" **FABRICATED TO FIT GUTTER BOTTOM** 2" WIDE BRACKET **MATERIAL:** Fabrication will proceed only after receipt of signed print approval. .125" ALUMINUM Print Approval: COLOR:_____ Architect and/or contractor shall verify all FINISH: dimensions, sizes and quantities. All **QUANTITIES:** products to be installed in strict accordance with Metal-Era's printed instructions. AMOUNT REQUIRED* Approved by: ***QUANTITIES OVER 200 REQUIRE AN EXTENDED LEAD** Date: TIME DUE TO POST COATING PROCESS. **PROJECT:** Corporate Offices, Manufacturing 1600 Airport Road; Waukesha, WI 53188 ARCHITECT: Phone: 800-558-2162 **ROOFING CONTRACTOR:** Fax: 800-373-9156 www.metalera.com **REPRESENTATIVE/DISTRIBUTOR:** DATE: 11/23/21 SHT.# OF DRN BY: JJC Ε Roof Edge Solutions DWG# 11012-1507