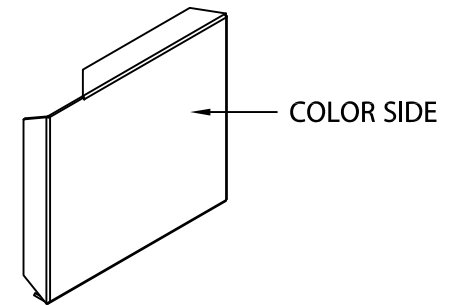
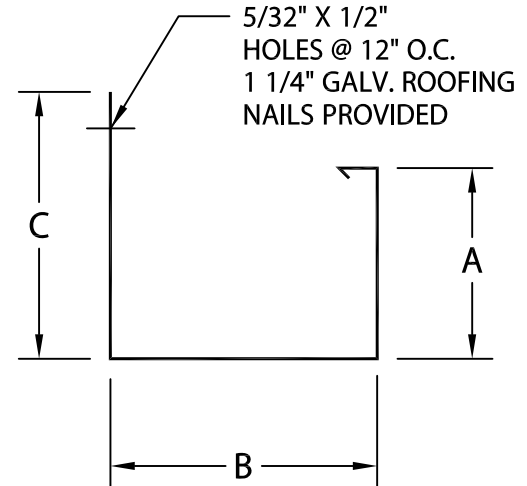
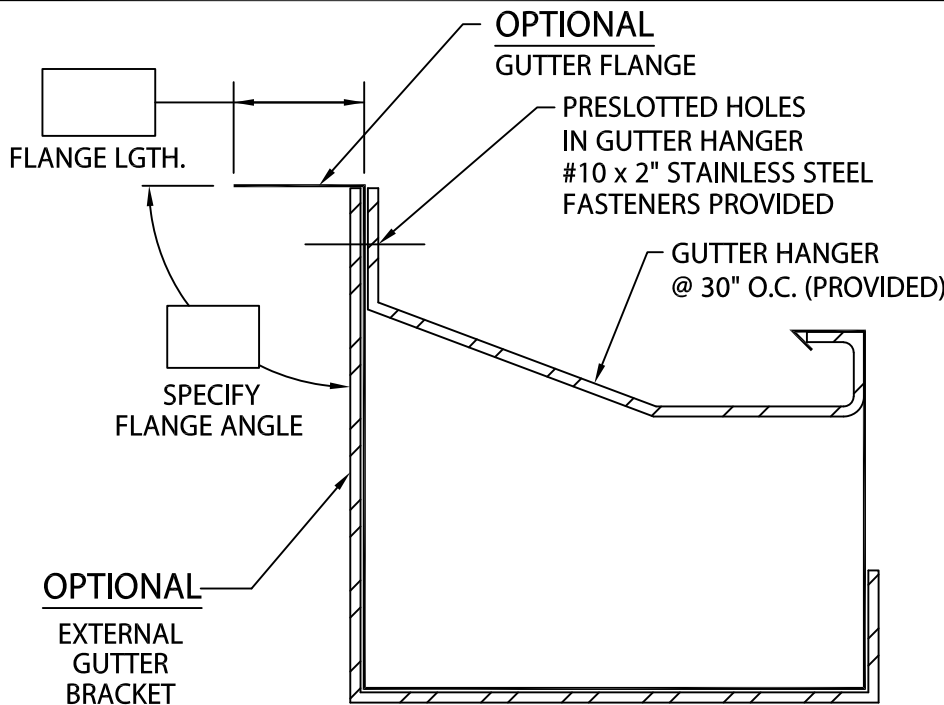


# SEAL-TITE INDUSTRIAL GUTTER

IG-B VERSION



ENDCAP DETAIL  
(LEFT HAND SHOWN)

PRODUCT ID #	C	B	A	HANGER
<input type="checkbox"/> IGB-C6	6"	4 1/8"	4 1/2"	1 1/4" X .100 Mill
<input type="checkbox"/> IGB-C7	7"	6"	6"	1 1/4" X .100 Mill
<input type="checkbox"/> IGB-C8	8"	7"	7"	2" X .100 Mill
<input type="checkbox"/> IGB-C9	9"	8"	8"	2" X .100 Mill

## NOTES:

- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B" MINUS 9/16".
- 2" LAP JOINTS PROVIDED.
- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

## Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Approved by: \_\_\_\_\_

Date: \_\_\_\_\_

## MATERIAL:

- \_\_\_ 24 GA. GALVANIZED STEEL  
 \_\_\_ .040" ALUMINUM COLOR: \_\_\_\_\_  
 \_\_\_ .050" ALUMINUM FINISH: \_\_\_\_\_  
 \_\_\_ .063" ALUMINUM  
 \_\_\_ OTHER \_\_\_\_\_

## QUANTITIES:

- \_\_\_ LINEAL FEET 12'-0" LENGTHS  
 \_\_\_ OUTSIDE MITERS @ 90°  
 \_\_\_ INSIDE MITERS @ 90°  
 \_\_\_ ENDCAPS: RIGHT \_\_\_\_\_ LEFT \_\_\_\_\_  
 \_\_\_ EXPANSION JOINTS  
 STYLE "1" \_\_\_ STYLE "2" \_\_\_

SPECIFY  
MITER TYPE:

- ☐ WELDED  
☐ QUICKLOCK

FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #11012-1509  
 FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

PROJECT:

ARCHITECT:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

Corporate Offices, Manufacturing  
 1600 Airport Road; Waukesha, WI 53188  
 Phone: 800-558-2162  
 Fax: 800-373-9156  
 www.metalera.com



DATE: 03/21/25

DRN BY: JJC

CKD BY: MM

SHT.# \_\_\_\_\_ OF \_\_\_\_\_

DWG# 11012-1302

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