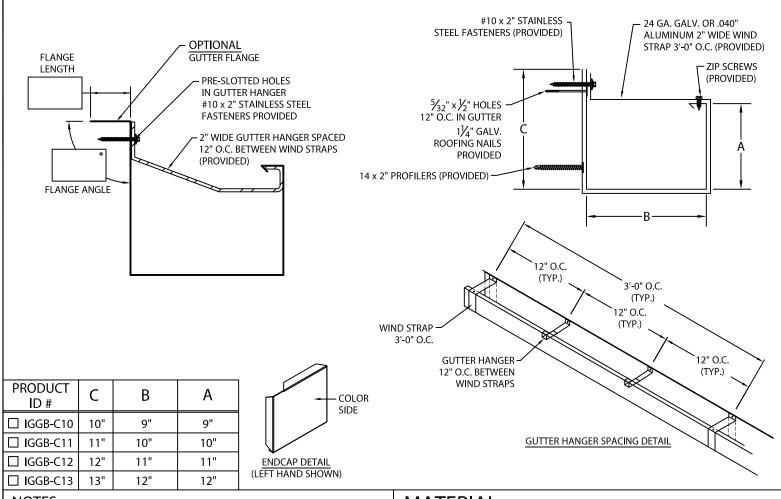
IGG-B VERSION

WITH WIND STRAPS



NOTES:

- -- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B" MINUS 9/16".
- -- 6" WIDE SPLICE PLATES PROVIDED.
- -- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- -- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTOR SEALED WATERTIGHT.
- -- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Approved by:		
Date:		

MATERIAL	•
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_ 22 GA. GALV. STEEL _ .063" ALUMINUM .050" ALUMINUM OTHER

(NOT AVAILARI F IN 24 GA. GALV. STEEL OR .040" ALUMINUM)

OLOD	FINICIA

Υ	(NOT AVAILABLE IN 24 GA. GALV. STEEL ON .040 ALOMINOM			
'	COLOR:		FINISH:	
	QUANTITI	ES:		
	LINE	AL FEET 12'-0" LENG	GTHS	SPECIFY
	OUTSIDE N	AITERS @ 90°		MITER TYPE:
	INSIDE MIT	TERS @ 90°		☐ WELDED
	RIGHT END	CAPS		☐ QUICKLOCK
	LEFT ENDO	CAPS		
	EXPANSIO	N JOINTS STYLE "1"		
	EXPANSIO	N JOINTS STYLE "2"		
	FOR NON-90 MIT	ERS SEE PRINT AF	PPROVAL #11	012-10010
		I		

Fax: 800-373-9156

	Phone: 800-538-2182
ARCHITECT:	1600 Airport Road; Waukesha, WI 53188 Phone: 800-558-2162
PROJECT:	Corporate Offices, Manufacturing

ROOFING CONTRACTOR: REPRESENTATIVE/DISTRIBUTOR:

www.metalera.com DATE: 10/04/21 SHT.# OF DRN BY: JJC DWG# 11012-37211 CKD BY: MM

