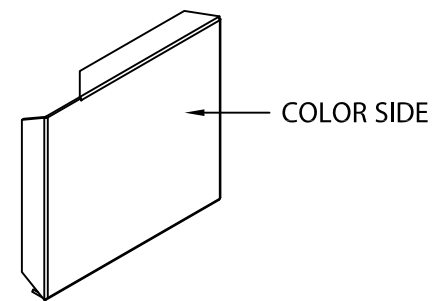
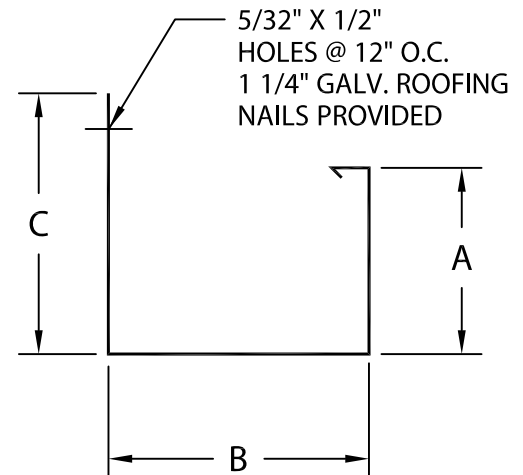
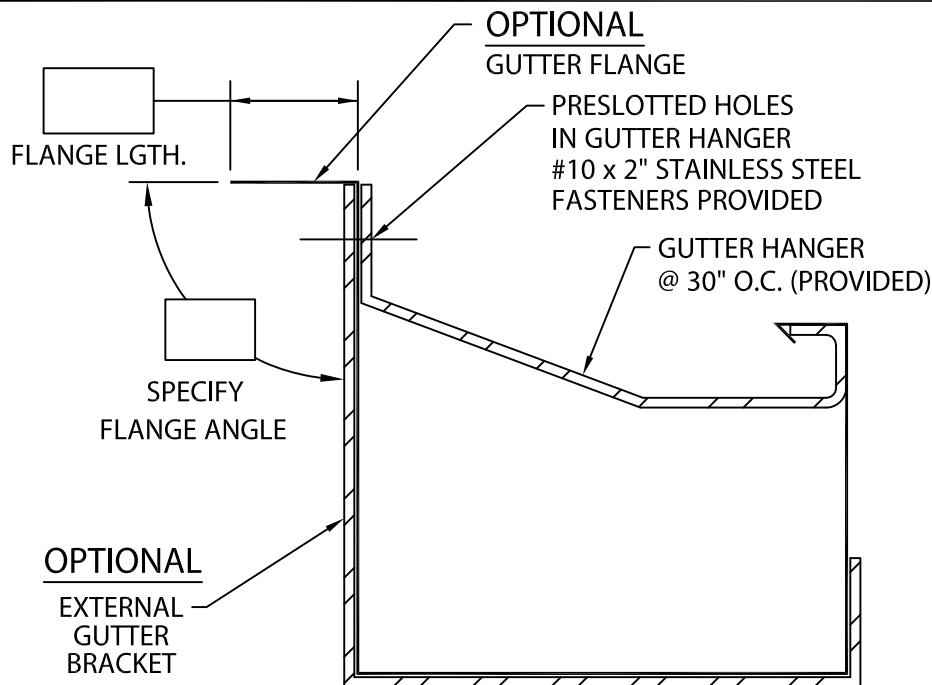




JOHNS MANVILLE INDUSTRIAL GUTTER

IG-B VERSION



ENDCAP DETAIL
(LEFT HAND SHOWN)

PRODUCT ID #	C	B	A	HANGER
☐ IGB-C6	6"	4 1/8"	4 1/2"	1 1/4" X .100 Mill
☐ IGB-C7	7"	6"	6"	1 1/4" X .100 Mill
☐ IGB-C8	8"	7"	7"	2" X .100 Mill
☐ IGB-C9	9"	8"	8"	2" X .100 Mill

NOTES:

- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B" MINUS 9/16".
- 2" LAP JOINTS PROVIDED.
- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes, and quantities. All products to be installed in strict accordance with Johns Manville's printed instructions.

Approved by: _____

Date: _____

MATERIAL:

___ 24 GA. GALVANIZED STEEL
___ .040" ALUMINUM COLOR: _____
___ .050" ALUMINUM FINISH: _____
___ .063" ALUMINUM
___ OTHER _____

QUANTITIES:

___ LINEAL FEET 12'-0" LENGTHS
___ OUTSIDE MITERS @ 90°
___ INSIDE MITERS @ 90°
___ ENDCAPS: RIGHT ___ LEFT ___
___ EXPANSION JOINTS
STYLE "1" ___ STYLE "2" ___

SPECIFY MITER TYPE:
☐ WELDED
☐ QUICKLOCK

FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #16012-3994
FOR NON-90 MITERS SEE PRINT APPROVAL #16012-20314

PROJECT:

ARCHITECT:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

51 Lexington Street; Lewiston, ME 04240
CUSTOMER SERVICE: 800-223-8317 USA
800-445-1500 Canada
TECHNICAL SERVICE: 800-445-1500 USA & Canada
FAX: 207-784-0125
OTHER AREAS CALL: 207-784-0123



DATE: 07/03/19

DRN BY: JJC

CKD BY: JAI

SHT.# ___ OF ___

DWG# 16012-2547

M