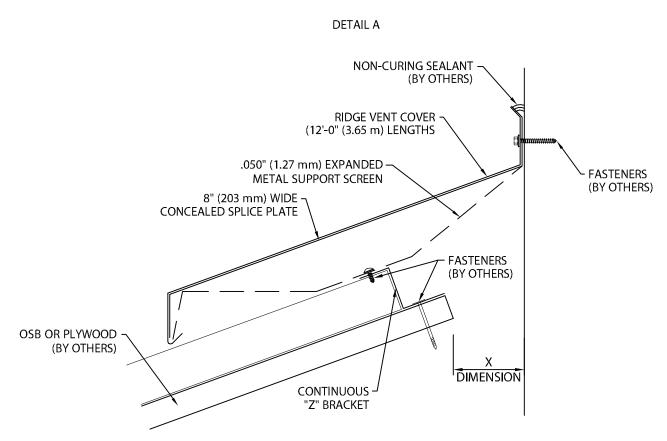
TECHNI-FLO R'

SLOPED ROOF MEETS HIGH WALL, STANDING SEAM VERSION

INSTALLATION INSTRUCTIONS

U.S. PATENT # 7,823,343 B1



ATLAS ROOFING PROCESS **ENGINEER PLEASE SPECIFY** X DIMENSION

CAUTION! INSTALLERS SHALL WEAR PROTECTIVE EYE WEAR TO PREVENT INJURY. DO NOT OVERDRIVE FASTENERS, AS STRIPPING CAN OCCUR AT HIGH DRIVER TORQUE.
RECOMMENDED DRIVING TOOL: 600 - 800 rpm
ELECTRIC DRILL EQUIPPED WITH DEPTH-SENSING NOSE-PIECE TO PREVENT DRIVING AND STRIPOUT. DO NOT USE IMPACT TYPE TOOL.

IMPORTANT! BE SURE TO REMOVE PROTECTIVE PLASTIC FILM PRIOR TO INSTALLING EACH COVER SECTION.

NOTE: ALL FASTENERS MUST MEET MINIMUM 240 LB. PULL-OUT FOR SUBSTRATE.



Phone: 855-542-0918 Fax: 800-770-3934

DATE: 09/11/14

DWG# 38124-13653

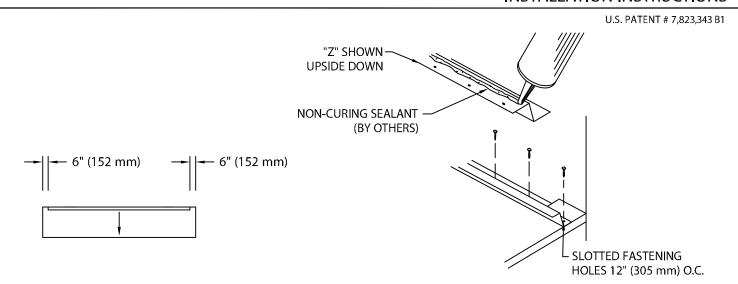
SHT.# 1 OF 4

DRN BY: JJC CKD BY: SAK

TECHNI-FLO RV

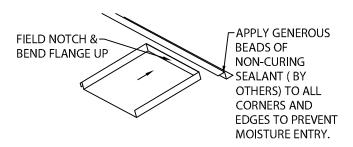
SLOPED ROOF MEETS HIGH WALL, STANDING SEAM VERSION

INSTALLATION INSTRUCTIONS



1. PREPARE RIDGE

CUT OPENING AT RIDGE "X" DIMENSION. (SEE DETAIL "A".)



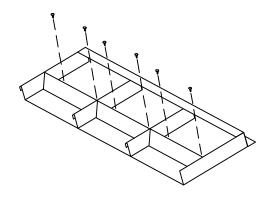
3. STANDING SEAM ROOFING

FOLLOW MANUFACTURER'S RECOMMENDATIONS FOR TERMINATING STANDING SEAM AT RIDGE VENT CHANNEL. SEE ABOVE FOR TYPICAL DETAIL.

2. MOUNTING BRACKETS

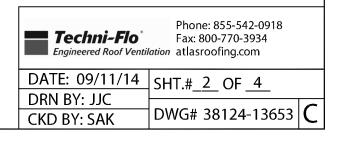
TO PREVENT MOISTURE ENTRY UNDER THE "Z", APPLY A GENEROUS BEAD OF NON-CURING SEALANT (BY OTHERS) TO BOTTOM OF FLANGE. FASTEN BRACKETS AT ROOF AT 6" (152 mm) O.C. WITH APPROPRIATE FASTENERS USING PRE-PUNCHED SLOTTED HOLES. LAP "Z'S" 1" (25 mm).

NOTE: FOAM/SEALANT SHOULD BE PLACED BETWEEN THE "Z" AND HIGH WALL OVER THE OSB ON THE LAST 6" (152 mm) AT BOTH ENDS (SEE STEP 1)



4. STANDING SEAM DEFLECTOR

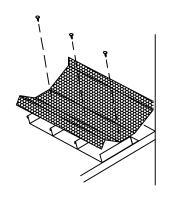
PROVIDED FOR 4/12 PITCH OR LESS IN 12'-0" (3.65 m) LENGTHS TO BE CUT IN FIELD TO FIT BETWEEN THE STANDING SEAMS. CUT DEFLECTORS $\frac{3}{8}$ " (10 mm) SHORTER THAN THE MEASURED DISTANCE BETWEEN STANDING SEAMS. CENTER BETWEEN SEAMS ALLOWING $\frac{3}{16}$ " (5 mm) GAP AT BOTH ENDS FOR RESIDUAL WATER DRAINAGE. FASTEN WITH #10 x 3/4" (19 mm) TEK SCREWS WITH BOND SEAL WASHERS AS SHOWN.



SLOPED ROOF MEETS HIGH WALL, STANDING SEAM VERSION

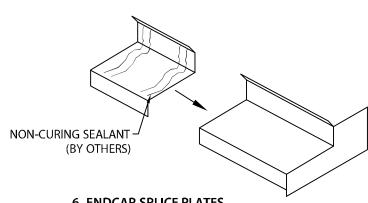
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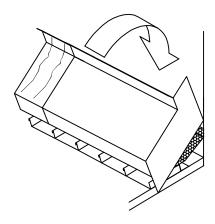
5. EXPANDED METAL SUPPORT SCREEN

PLACE SUPPORT SCREEN CENTERED OVER "Z" BRACKET. FASTEN AT 12" (305 mm) O.C. TO "Z" BRACKET. LAP SUPPORT SCREENS 1" (25 mm).



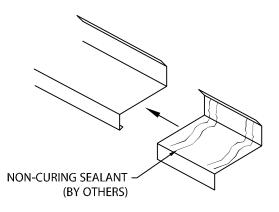
6. ENDCAP SPLICE PLATES

8" (203 mm) WIDE CONCEALED SPLICE PLATE SUPPLIED AT EACH COVER JOINT. APPLY NON-CURING SEALANT (BY OTHERS) TO TOP OF SPLICE PLATES AS SHOWN. INSTALL THE SPLICE PLATE INTO ENDCAP SO THAT HALF THE SPLICE PLATE IS EXPOSED.



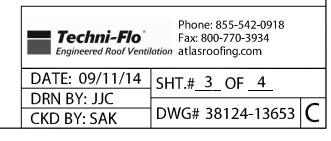
7. ENDCAP

SNAP ENDCAP INTO PLACE STARTING AT SLOPED END. HOOK THE EXPANDED METAL SUPPORT SCREEN INTO THE COVER LIP. ROTATE ENDCAP DOWNWARD.



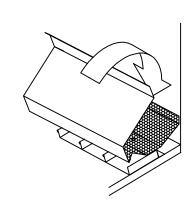
8. SPLICE PLATES

8" (203 mm) WIDE CONCEALED SPLICE PLATE SUPPLIED AT EACH COVER JOINT. APPLY NON-CURING SEALNT (BY OTHERS) TO TOP OF SPLICE PLATES AS SHOWN. INSTALL THE SPLICE PLATE INTO ONE END OF 12'-0" (3.65 m) COVER SO THAT HALF THE SPLICE PLATE IS EXPOSED.



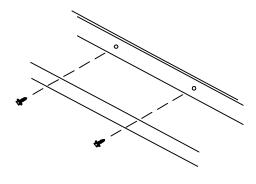
SLOPED ROOF MEETS HIGH WALL, STANDING SEAM VERSION

INSTALLATION INSTRUCTIONS



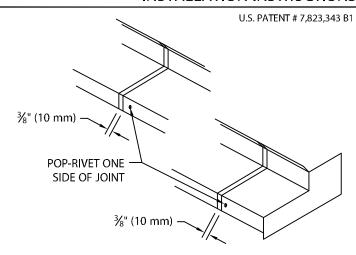
9. COVER

SNAP COVER INTO PLACE STARTING AT SLOPED END. HOOK THE EXPANDED METAL SUPPORT SCREEN INTO THE COVER LIP. ROTATE COVER DOWNWARD.



11. FASTEN

FASTEN TO WALL 12" (305 mm) O.C. WITH APPROPRIATE FASTENERS USING PRE-PUNCHED SLOTTED HOLES. NOTE: ONE FASTENER REQUIRED FOR EACH END CAP.

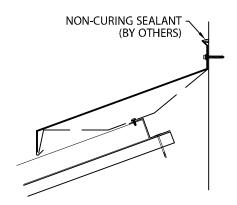


10. POP-RIVET

POP-RIVET SPLICE TO ONE SIDE JOINT TO PREVENT JOINT MIGRATION. CONTINUE INSTALLING COVER WITH A 3/8" (10 mm) SPACE AT SPLICE PLATES TO ALLOW FOR THERMAL EXPANSION FIELD CUT WHERE REQUIRED USING A FINE TOOTH HACKSAW.

INSTALL THE END CAP (STYLE A SHOWN) IN THE SAME

NOTE: REMOVE PROTECTIVE FILM IMMEDIATELY.



12. SEALANT

TO PREVENT MOISTURE ENTRY BEHIND THE "CAULK LIP". APPLY A GENEROUS BEAD OF NON-CURING SEALANT (BY OTHERS) BETWEEN THE "CAULK LIP" AND THE HIGH WALL



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DATE: 09/11/14 DRN BY: JJC

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CKD BY: SAK

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