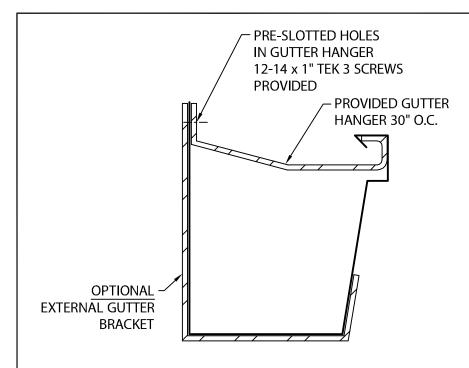
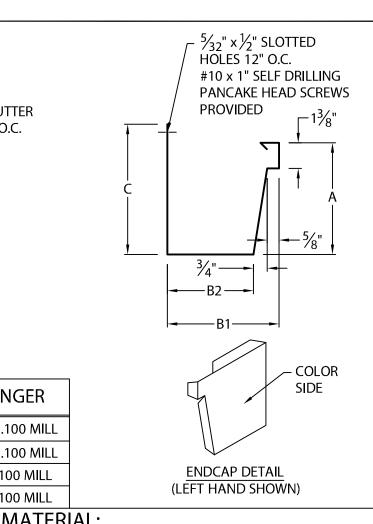
SEAL-TITE INDUSTRIAL GUTTER WITH ELIMINAILER

IG-3 VERSION



PRODUCT ID#	С	B1	B2	А	HANGER
☐ IG3-C6	6"	5"	35/8"	5"	$1\frac{1}{4}$ " x .100 MILL
☐ IG3-C7	7"	6"	45/8"	6"	$1\frac{1}{4}$ " x .100 MILL
☐ IG3-C8	8"	7"	55/8"	7"	2" x .100 MILL
☐ IG3-C9	9"	8"	6 ⁵ /8"	8"	2" x .100 MILL



NOTES:

- -- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16".
- -- 6" WIDE SPLICE PLATES PROVIDED.
- -- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
- -- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
- -- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

Fabrication will proceed only after receipt of signed print approval.

Print Approval:

Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.

Date:			

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- 24 GA. GALVANIZED STEEL
- ___ .040" ALUMIINUM
- ___ .050" ALUMINUM
- ____ .063" ALUMINUM
- ___ OTHER _____

COLOR:

FINISH:

OUANTITIES:

- LINEAL FEET 12'-0" LENGTHS
- OUTSIDE MITERS @ 90°
 - INSIDE MITERS @ 90°
- RIGHT ENDCAPS
- LEFT ENDCAPS
- **EXPANSION JOINTS STYLE "1"**
 - **EXPANSION JOINTS STYLE "2"**

FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #11012-25582

FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

PROJECT:

ARCHITECT:

Approved by:

ROOFING CONTRACTOR:

REPRESENTATIVE/DISTRIBUTOR:

Corporate Offices, Manufacturing 1600 Airport Road; Waukesha, WI 53188

Phone: 800-558-2162 Fax: 800-373-9156

www.metalera.com

DATE: 11/09/17

SHT.#

DWG# 11012-27507

SPECIFY

MITER TYPE:

☐ WELDED

☐ QUICKLOCK



OF DRN BY: JJC CKD BY: SAK