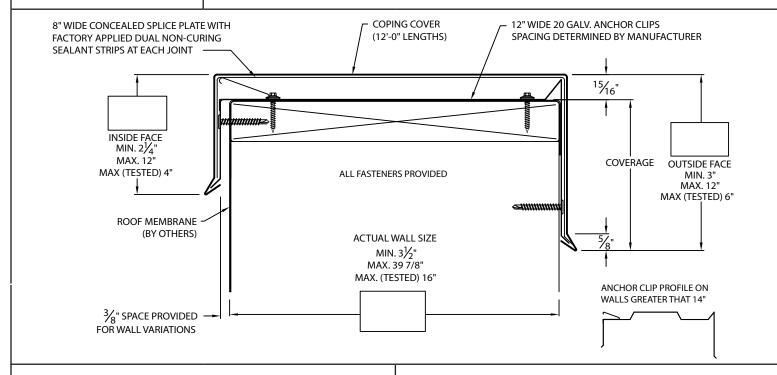


PERMA-TITE COPING

FLAT



APPROVALS* MATERIAL* Color: _____ ☐ 24 Ga. Galv. Steel ANSI/SPRI/FM 4435/ES-1 ☐ 22 Ga. Galv. Steel Finish: Test Pressures listed in notes ☐.040" Aluminum MIAMI-DADE COUNTY Substrate: (For Top Fasteners) ☐.050" Aluminum □ Wood If substrate is not if substrate is not given, wood fasteners Masonry ☐.063" Aluminum □ OTHER: ______ ☐ Metal

QUANTITIES	
Lineal Feet (12'-0" Lengths)	Accessory Type* : \square Quicklock (Default) \square Welded (Surcharge)
Outside Miter (90°) Inside Miter (90°)	Right Endwall Flashing (Coping Version)
	Left Endwall Flashing (Coping Version)
Right Endcaps	Right Endwall Flashing (Splice Plate Version)
Left Endcaps	Left Endwall Flashing (Splice Plate Version)

* NOTES

- Oil canning can occur on larger face heights and wall widths; recommend 22 Ga.,.050" or .063" Aluminum for face height over 8" or wall width over 12".
- 24 Ga. and .040" Aluminum covers available for wall sizes 3.5" to 24" ONLY
- Unless otherwise noted, fabrication of miters and accessories are furnished standard utilizing a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require a minimum material thickness of .050" Aluminum
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/FM 4435/ES-1 test pressures up to 226 psf (Horizontal) and 391 psf (Vertical)

PROJECT IN	FO
Project Name:	
Architect:	
Roofing Contractor:	
Project Type:	
By selecting this box confirmed that dimer are correct. All products will be installed in strict	you have verified and sions, sizes, and quantities SHT# 1 of 2

DATE: 05/31/23

DWG #: 11011-19146

DRN BY:

CKD BY: _

printed instructions.

Date: ______
Metal-Era LLC

1600 Airport Rd.

ww.metalera.com

Waukesha, WI 53188 Phone: 800-558-2162



PERMA-TITE COPING

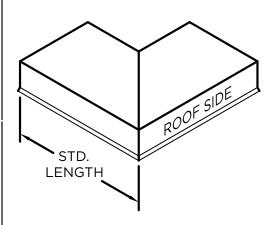
18"

ENDCAP (LEFT HAND SHOWN)

STANDARD ACCESSORIES

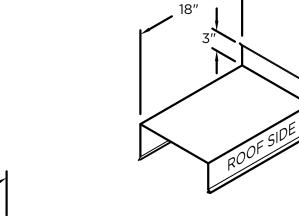
STD. LENGTH ROOF SIDE



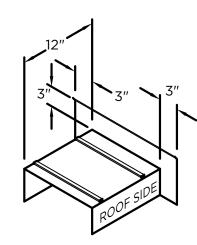


INSIDE MITER

MITER STANDARD LEG LENGTH: WALL SIZE + 9 $\frac{5}{8}$ " = LENGTH



ENDWALL FLASHING
COPING VERSION
(RIGHT HAND SHOWN)



ENDWALL FLASHING
SPLICE PLATE VERSION
(RIGHT HAND SHOWN)
(AVAILABLE ONLY IN
.040" WELDED, PAINTED
TO MATCH COPING)

NOTES

Additional accessories are available including:

- Transition Miters
- Straight Transition Miters
- "T" Miters
- "Z" Miters
- Step-up Miters
- Peak / Valley Miters
- Pilaster Caps
- Radius Coping
- Arched Coping

For additional accessory requirements, attach sketches or call manufacturer for assistance.

Metal-Era LLC

1600 Airport Rd. Waukesha, WI 53188 Phone: 800-558-2162-9156 www.metalera.com

SHT# 2 of 2	
DATE: 05/31/23	_
DRN BY: JJC	_
CKD BY: MM	_
DWG #:11011-19146	_
REV.	